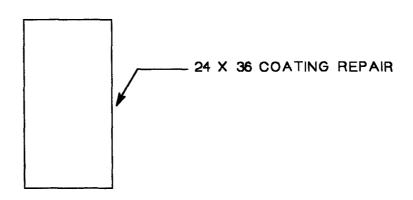
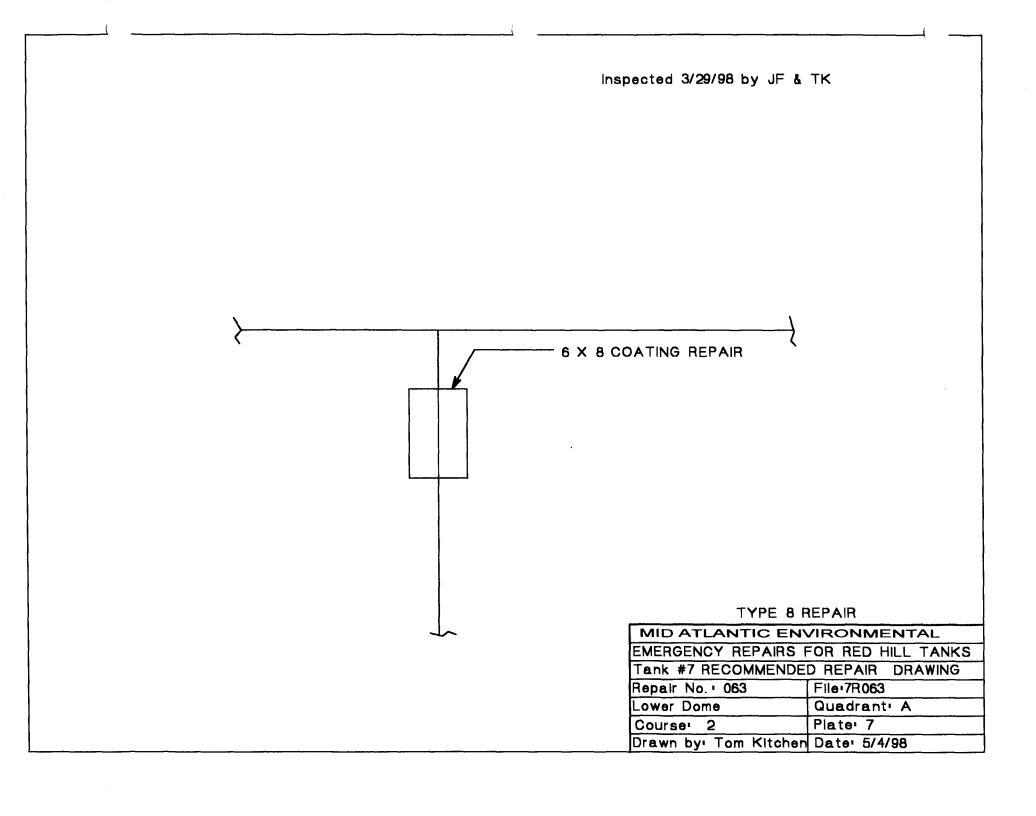
Inspected 3/29/98 by JF & TK



MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
D REPAIR DRAWING	
File:7R062	
Quadrant: A	
Plate: 1	
Date: 5/4/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 7 Repair	No.: 062 Type: 8	Location: Al-3
	2' × 3'	CORROSION BLISTER CLUSTER S
	Sketch of Repair Area	
Weld Repair D/A		
WPS No.:	-	
Welder ID:	_	
NDT Performed:	Visual Vacuum Bo	x Dye Penetrant
Rework Required:		
Repair Acceptable:		Date Accepted:
Coating Repair		
Coating Type:		
Surface Preparation: P	rimer Coat: Intermediate	e Coat: V Final Coat: V
NDT Performed:	/isual: DFT:/	Average DFT: 8-15 mils
Rework Required: U/A		
Repair Acceptable:	Zahell	Date Accepted: <u>4-17</u> -98



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 7 Repair No.: 063 Type: 8 Location: B7-2
CORPOSION 6'X8' BLISTER
Sketch of Repair Area
Weld Repair W/A
WPS No.:

Weld Repair W/A			
WPS No.:			
Welder ID:			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			-
Repair Acceptable:			Date Accepted:
Coating Repair			
Coating Type: EPOXY			
Surface Preparation: Prin	ner Coat:	Intermediate Coat:	Final Coat:
NDT Performed: Vis	ual:	DFT:	Average DFT: 15-22 mil
Rework Required: ν/λ			·
Repair Acceptable:	Zarbell		Date Accepted: <u>4-17</u> -98

Inspected 3/29/98 by JF & TK

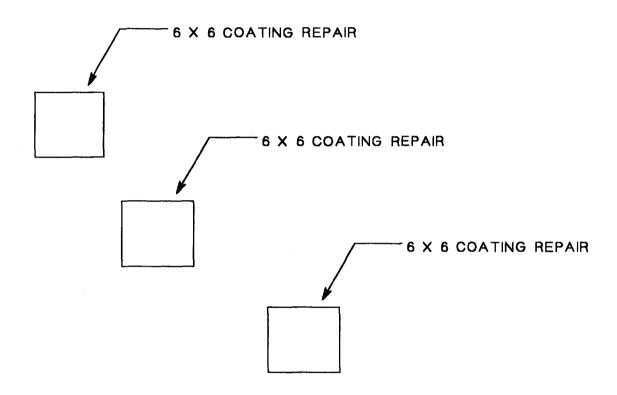
6 X 12 COATING REPAIR

VIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
D REPAIR DRAWING	
File:7R064	
Quadrant: A	
Plate: 1	
Date: 5/4/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 7 Repair No.: 064 Type: 8 Location: A1-2
OLD CORRODED CHIPS THROUGH COATING
Sketch of Repair Area
Weld Repair D/A
WPS No.:
Welder ID:
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Continu Danair
Coating Type: EPOXY
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: Visual: DFT: Average DFT: 15-22 mg/
Rework Required: V/A
Repair Acceptable: Date Accepted: 4-17-98

Inspected 3/29/98 by JF & TK



VIRONMENTAL		
EMERGENCY REPAIRS FOR RED HILL TANKS		
D REPAIR DRAWING		
File:7R065		
Quadrant: A		
Plater 1		
Date: 5/4/98		

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

OLD CORRODED CHIPS THRIUGH COATING 6'x6'	Tank No.: 7 Repair No.: 065 Type: 8	B Location: Al-I
h	CHIPS THROUGH	6'×6'

Sketch of Repair Area

Weld Repair P/A			
WPS No.:			
Welder ID:	·		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:		_	Date Accepted:
Coating Repair Coating Type: _ E ペント	ı		
Surface Preparation:	Primer Coat:		
NDT Performed:	Visual:	DFT:	Average DFT: 15-22 onels
Rework Required: ν/α			
Repair Acceptable:	Zahell	_	Date Accepted: 4-17-98

Inspected 3/29/98 by JF & TK

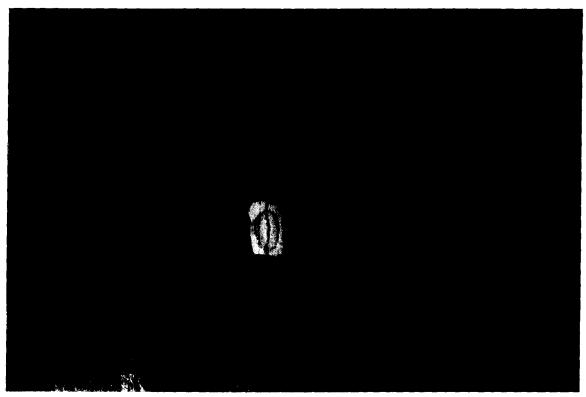
- 8 X 8 COATING REPAIR

MID ATLANTIC EN	/IRONMENTAL
EMERGENCY REPAIRS F	OR RED HILL TANKS
Tank #7 RECOMMENDE	D REPAIR DRAWING
Repair No. 1 066	File:7R066
Lower Dome	Quadrant: B
Course: 1	Plate: 9
Drawn by: Tom Kitchen	Date: 5/4/98

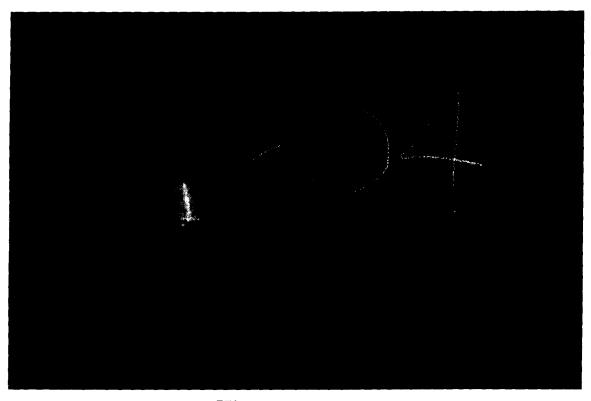
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 7 Repair No.: 066 Type: 8 Location: 39-1
CORROSION BLISTER
Sketch of Repair Area
Weld Repair N/A
WPS No.:
Welder ID:
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: EPOX Y
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 15-22 ~.ls
Rework Required: N/A
Repair Acceptable: Date Accepted: 4-17-88

Section 10 AS-BUILT DRAWINGS



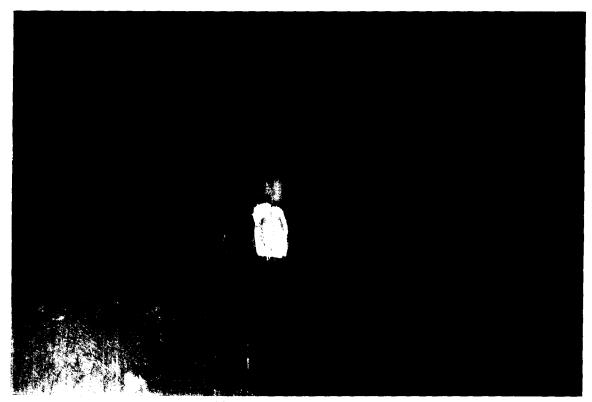
Weld repair # 045



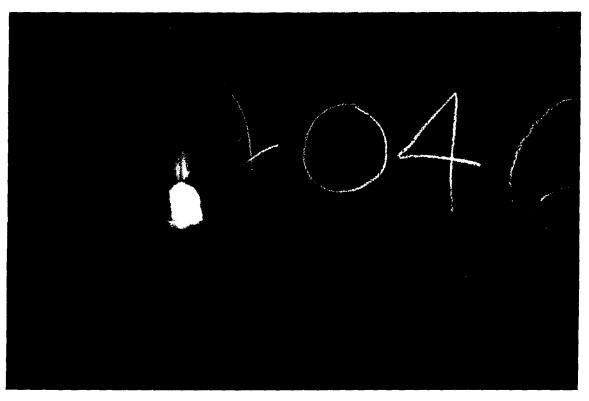
Weld repair #046

Section 11

Pictures



Weld repair # 045



Weld repair #046