CALENDER OF	EVENTS	
EVENT	BY	DATE
Defect inspected	JF & TK	3/3/98

12 X 12 COATING REPAIR

TYPE 8 REPAIR

	-			
LTR	DESCRIPTION	٧	BY	DATE
	REVISI	ONS		
MIE	ATLANTIC ENV	IRONME	ENTA	L
EME	RGENCY REPAIRS F	OR RED H	HILL T	ANKS
Tank	#10			
Repa	ir No. : 340	File:10r340)	
Lowe	r dome	Quadrant	: A	
Cour	se: 1	Plate: 3		
Draw	n by: Tom Kitchen	Date: 5/1	3/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record 10 Repair No.: 340 Type: 8 Location: A Sketch of Repair Area Weld Repair W/A WPS No.: SM1.1-1 Welder ID: John Walsh Visual Vacuum Box Dye Penetrant NDT Performed: Rework Required: Date Accepted: Repair Acceptable: Coating Repair Coating Type: Epoxy Surface Preparation: V Primer Coat: V Intermediate Coat: V Final Coat: Visual: _____ DFT: ____ Average DFT: 8 mils - 15 mils NDT Performed: Rework Required: W/A Date Accepted: 3-13-99 Repair Acceptable:

CALENDER OF	EVENTS	
EVENT	BY	DATE
Defect inspected	JF & TK	3/3/98
		-
		-

6 X 6 COATING REPAIR

TYPE 8 REPAIR

				-	
LTR	DESCRIPTION	V	BY	1	DATE
	REVISI	ONS			
MID	ATLANTIC ENV	IRONME	VT.	AL	41
EMER	GENCY REPAIRS F	OR RED HI	LL	TA	NKS
Tank	#10				
Repai	r No. 1 341	File:10r341			
Lowe	r dome	Quadrant	Α		
Cours	se: 1	Plate: 4			
Draw	n by: Tom Kitchen	Date: 5/13	/983		

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record Tank No.: 10 Repair No.: 341 Type: 8 Location: A Type 8 Sketch of Repair Area 3/22/48 Weld Repair W/A WPS No.: SM1.1-1 Welder ID: John Walsh NDT Performed: Visual Vacuum Box Dye Penetrant Rework Required: Repair Acceptable: Date Accepted: Coating Repair Coating Type: Epoxy Surface Preparation: _____ Primer Coat: _____ Intermediate Coat: _____ Final Coat: _____ Visual: ____ DFT: ___ Average DFT: ___ 8 mils - 15 mils

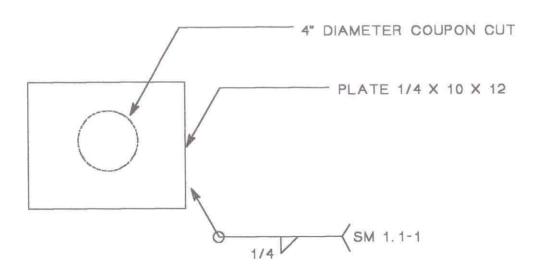
Date Accepted: 3-13-98

NDT Performed:

Rework Required: X/A

Repair Acceptable: Whn

EVENT	BY	DATE
Defect inspected	JF & TK	3/3/98
		1



TYPE 5 REPAIR

LTR	DESCRIPTION	V	BY	DATE
	REVISI	ONS		
MIE	ATLANTIC ENV	/IRONME	NTA	L
EME	RGENCY REPAIRS F	OR RED H	ILL T	ANKS
Tank	¢ #10			
Repa	Ir No. : 342	File:10r342)	
Lowe	er dome	Quadrant	В	
Cour	se: 1	Plate: 11		
Draw	n by Tom Kitchen	Date: 5/3	0/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record
Tank No.: 10 Repair No.: 342 Type: 5 Location: B
CUT 4" COUPON PER T. KITCHEN WELD 10" x 12" 4" A-36 PCATE
Type 5 12" OV4 PT
Sketch of Repair Area
Weld Repair WPS No.: SM1.1-1 Welder ID: John Welch
Welder ID:John Walsh
Rework Required: Repair Acceptable: Date Accepted: 3-10-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required:
Repair Acceptable: John Fahrel Date Accepted: 3-13-98

6 X 6 COATING REPAIR TYPE 8 REPAIR				
EVENT Defect Inspected JF & TK 3/3/9 BY 0AT Defect Inspected JF & TK 3/3/9 BY 0AT JF & TK 3/3/9 BY 0AT AT A TK 3/3/9 BY 0AT TYPE 8 REPAIR LTR DESCRIPTION BY 0AT BY 0AT BY 0AT JF & TK 3/3/9 BY 0AT BY 0AT TYPE 8 REPAIR LTR DESCRIPTION BY 0AT BY 0AT BY 0AT AT A TK 3/3/9 BY 0AT BY 0AT BY 0AT BY 0AT JF & TK 3/3/9 BY 0AT BY 0A		CALENDER C	F EVENTS	
Defect Inspected JF & TK 3/3/9 6 X 6 COATING REPAIR TYPE 8 REPAIR LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No. ' 347 File-10:347 Lower dome Quadrant B Course 1 Plate 10		EVENT		DATE
LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10		Defect Inspected	JF & TK	3/3/98
LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				
LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				
LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				
LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10		-		
LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				
LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				
LTR DESCRIPTION BY DAT REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				
REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No. 1 347 File 10 10 1347 Lower dome Quadrant B Course 1 Plate 10	6 X 6 COATING REPAIR	TYPE 8	REPAIR	
REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No. 1 347 File 10 10 1347 Lower dome Quadrant B Course 1 Plate 10		-		-
REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No. 1 347 File 10 10 1347 Lower dome Quadrant B Course 1 Plate 10				
REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No. 1 347 File 10 10 1347 Lower dome Quadrant B Course 1 Plate 10				
MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				DAT
EMERGENCY REPAIRS FOR RED HILL TANKS Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				
Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10		MID ATLANTIC EN	IVIRONMENTA	L
Tank #10 Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10		EMERGENCY REPAIRS	FOR RED HILL T	ANKS
Repair No.: 347 File:10r347 Lower dome Quadrant: B Course: 1 Plate: 10				
Lower dome Quadrant: B Course: 1 Plate: 10			TELLINATION	
Course: 1 Plate: 10		Repair No. 1 34/	File 1 0r 347	
		Lower dome	Quadrant ¹ B	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 347 Type: 8 Location: A
CLEAN TO BARE METAL & PERFORM P.T. PER T. KITCHEN
NO DEFECTS FOUND IN 16.6
type 8 Jazz 148
Sketch of Repair Area
Weld Repair N/A
WPS No.: SM1.1-1
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required: W/A
Repair Acceptable: Date Accepted: 3-13-98

		OF EVENTS	
	EVENT	BY	DATE
	Defect inspected	JF & TK	2/20/9
		-	
10 X 10 COATING REPAIR	TYPE	8 REPAIR	
			+
	LTR DESCRIP		DAT
		VISIONS ENVIRONMENTAL	
		RS FOR RED HILL T.	
	Tank #10		
	Repair No.: 400	File:10r400	
	Lower dome Course: 1	Quadrant: A	
	Course	Plate: 9	

Drawn by Tom Kitchen Date: 5/30/98

CALENDER OF E	EVENTS	
EVENT	BY	DATE
Defect Inspected	JF & TK	2/20/98
		-

8 X 12 COATING REPAIR

TYPE 8 REPAIR

LTR	DESCRIPTION	N	BY	DATE
	REVIS	IONS		
MIE	ATLANTIC EN	IRONME	NTA	L
EMER	RGENCY REPAIRS F	OR RED HI	LT	ANKS
Tank				
Repa	Ir No.: 410	File:10r410		
Lowe	r dome	Quadrant:	Α	
Cours	se: 1	Plate: 8		
Draw	n by: Tom Kitchen	Date: 5/30/	98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 410 Type: 2 Location: A
SURFACE SERATCHES
8"x12") 3/2x/98
COATING REPAIR Type 8
Sketch of Repair Area
Weld Repair N/A
WPS No.: SM1.1-1
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Final Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 13 mils - 20 mils
Rework Required: WA
Repair Acceptable: John 3-15-98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 400 Type: 2 Location: A
SURFACE SCRATCHES
COATING REPAIR Type 8 Sketch of Repair Area
COATING REPAIR Type 8
Sketch of Repair Area
Weld Repair N/A
WPS No.: SM1.1-1
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT:
Rework Required: V/A
Repair Acceptable: Date Accepted: 3-13-98

	CALENDER OF EVENTS	
	EVENT BY	DATE
		TK 2/20/9
8 X 12 COATING F	EPAIR TYPE 8 REPAIR	
8 X 12 COATING F	EPAIR TYPE 8 REPAIR	
8 X 12 COATING F	EPAIR TYPE 8 REPAIR	
8 X 12 COATING F	EPAIR TYPE 8 REPAIR LTR DESCRIPTION	BY DAT
8 X 12 COATING F	LTR DESCRIPTION	BY DAT
8 X 12 COATING F	LTR DESCRIPTION REVISIONS	
8 X 12 COATING F	LTR DESCRIPTION REVISIONS MID ATLANTIC ENVIRONMEN	NTAL
8 X 12 COATING F	LTR DESCRIPTION REVISIONS MID ATLANTIC ENVIRONMENT EMERGENCY REPAIRS FOR RED HIL	NTAL
8 X 12 COATING F	LTR DESCRIPTION REVISIONS MID ATLANTIC ENVIRONMENT EMERGENCY REPAIRS FOR RED HILL Tank #10	NTAL
8 X 12 COATING F	LTR DESCRIPTION REVISIONS MID ATLANTIC ENVIRONMENT EMERGENCY REPAIRS FOR RED HILT Tank #10 Repair No.: 420 File:10r420	NTAL L TANKS
8 X 12 COATING F	LTR DESCRIPTION REVISIONS MID ATLANTIC ENVIRONMEN EMERGENCY REPAIRS FOR RED HIL Tank #10 Repair No.: 420 File:10r420 Lower dome Quadrant:	NTAL _L TANKS
8 X 12 COATING F	LTR DESCRIPTION REVISIONS MID ATLANTIC ENVIRONMENT EMERGENCY REPAIRS FOR RED HILT Tank #10 Repair No.: 420 File:10r420	NTAL _L TANKS

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 420 Type: 2 Location: A
SURFACE SCRATCHES
8" × 12"
COATING REPAIR Type 8 3/22/48
Sketch of Repair Area
Weld Repair N/A
WPS No.: SM1.1-1
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required:
Repair Acceptable: Date Accepted: 3-13-99

	CALENDER	OF EVENT	S	
	EVENT	OI LILII	BY	DATE
	Defect Inspected	JF	& TK	2/20/9
8 X 12 COATING REPAIR	TYPE	8 REPAIR		
	-			
			-	
	LTR DESCRIPT		BY	DAT
	RE	VISIONS		
	MID ATLANTIC E	VISIONS NVIRONN	MENTA	L
	RE	VISIONS NVIRONN	MENTA	L
	MID ATLANTIC E EMERGENCY REPAIR	VISIONS NVIRONN	MENTA HILL T	L

Lower dome

Course: 1

Quadrant: B

Plate: 10

Drawn by: Tom Kitchen Date: 5/30/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10 Repa	ADD iir No.: <u>60 L</u> T	ype: 3 Loca	ation:B
PERFORM	VAC BOX	TEST PER	T. KITCHEN
			1 102/9g
NO LEAKS		Type N	1A J3/22/48
	Sketch of R		
Weld Repair $ igwedge /A $			
WPS No.: SM1.1-1	_		
Welder ID: John Walsh			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:			Date Accepted:
Coating Repair N/A			
Coating Type: Epoxy			
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT:
Rework Required:			

Date Accepted:

Repair Acceptable:

	EVENT BY DA
	CALIA!
	Defect inspected JF & TK 2/20
8 X 12 COATING REPAIR	
6 X 24 coating repair	TYPE 8 REPAIR
6 X 24 coating repair	TYPE 8 REPAIR
6 X 24 coating repair	TYPE 8 REPAIR
6 X 24 coating repair	TYPE 8 REPAIR
6 X 24 coating repair	
6 X 24 coating repair	
6 X 24 coating repair	LTR DESCRIPTION BY DA
6 X 24 coating repair	LTR DESCRIPTION BY DA
6 X 24 coating repair	LTR DESCRIPTION BY DA REVISIONS MID ATLANTIC ENVIRONMENTAL
6 X 24 coating repair	LTR DESCRIPTION BY DA REVISIONS MID ATLANTIC ENVIRONMENTAL EMERGENCY REPAIRS FOR RED HILL TANK
6 X 24 coating repair	LTR DESCRIPTION BY DA REVISIONS MID ATLANTIC ENVIRONMENTAL

Lower dome

Course: 2

Quadrant: C

Plate: 12

Drawn by: Tom Kitchen Date: 5/30/98

CALENDER OF EVENTS

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10 Repair No.: 610 Type: 8 Location: C

SURFACE SCRATCHES

6x6

COATING REPAIR

Type 8

	Sketch of R	epair Area	
Weld Repair ► /A			
WPS No.: SM1.1-1	pr.		
Welder ID: John Walsh	=		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:	*	_	Date Accepted:
Coating Repair			
Coating Type: <u>Epoxy</u>			
Surface Preparation: F	Primer Coat:	Intermediate Coat:	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT: 13mils - 20 mils
Rework Required: W/A Repair Acceptable:	Zahrell		Date Accepted: 3-13-98
1			

CALEN	DER OF	EVENT	S		
EVEN	T		В	Y	DATE
Defect Inspect	e d	JF	&	TK	2/20/98
					1

6 X 6 COATING REPAIR

TYPE 8 REPAIR

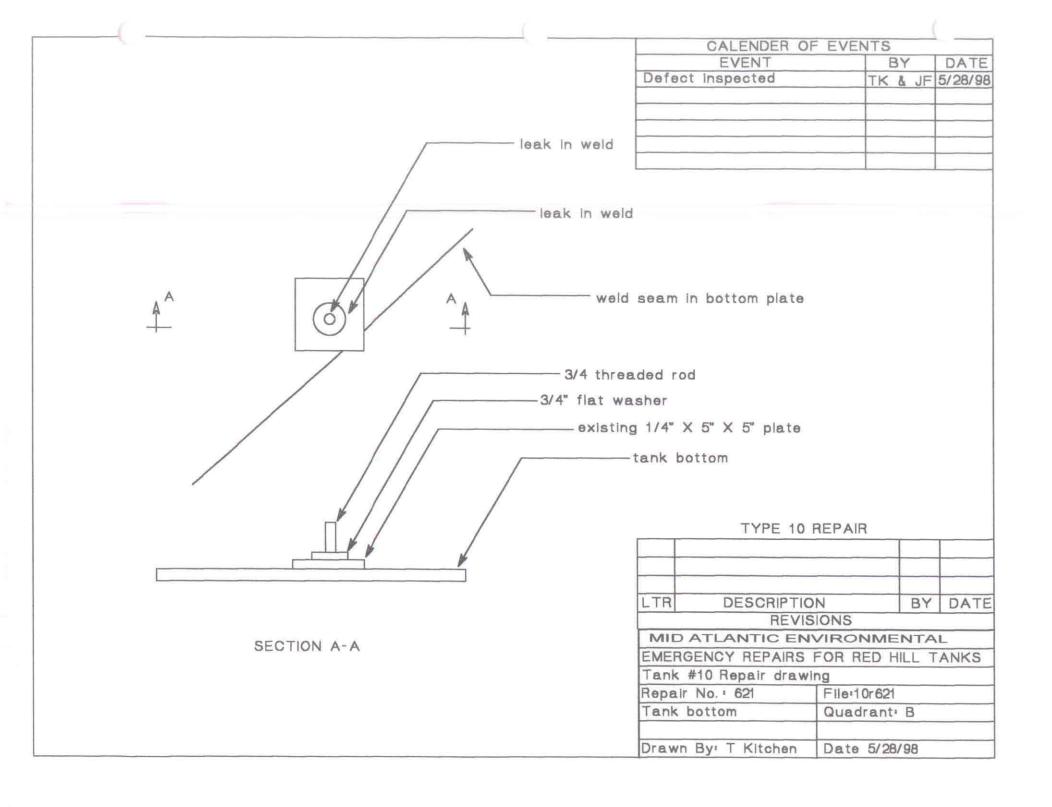
				-
				-
LTR	DESCRIPTION	V	BY	DATE
1	REVISI	ONS		
MIE	ATLANTIC EN	/IRONME	NTA	L
EMEF	RGENCY REPAIRS F	OR RED H	ILL T	ANKS
Tank	#10			
Repa	ir No.: 620	File:10r620		
Lowe	r dome	Quadrant:	С	
Cours	se: 2	Plate: 13		
Draw	n by: Tom Kitchen	Date: 5/30	/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

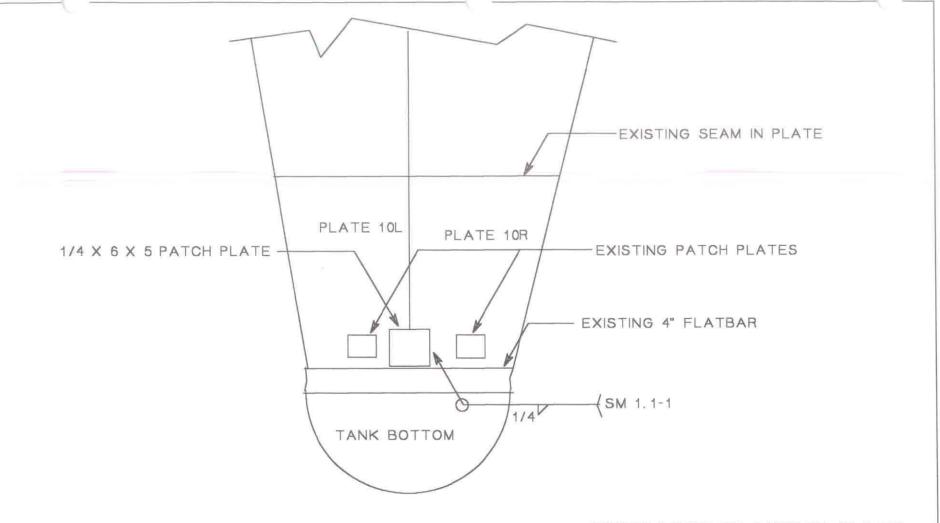
ADD

Tank No.: 10 Repair No.: 620 Type: 8 Location: C
SURFACE SCRATCHES
6 ×6
COATING REPAIR Type 8 3/22/98
Sketch of Repair Area
Weld Repair
WPS No.: SM1.1-1
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 13 m ils - 20 in
Rework Required: U/A
Repair Acceptable: Date Accepted: 3-13-98



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10	Repair No.: 621	Type: Location: Tank Botto @ PL 17/18	
5		SEAL WELD @ STAIR ANCHOR	
7 1	SIDE V	IE W	
	Sketch of	Repair Area	
Weld Repair			
WPS No.: SM1.1-	1		
Welder ID: John			
NDT Performed:	Visual _	Vacuum Box Dye Penetrant	-
Rework Required:			
Repair Acceptable:	la Zuhell	Date Accepted: 6	-10-98
Coating Repair			
Coating Type:			
Surface Preparation:	Primer Coat:	Intermediate Coat: Final Coat:	
NDT Performed:		DFT: Average DFT:	
Rework Required:			
Repair Acceptable:		Date Accepted:	



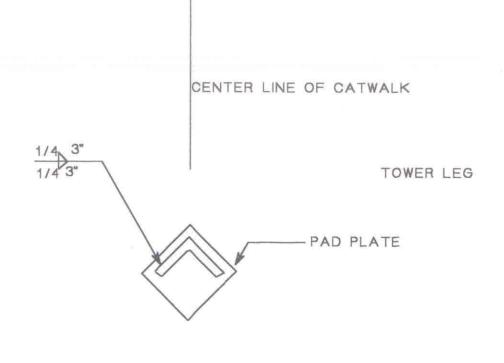
DEFECT INSPECTED 6/4/98 BY JF & TK

TYPE 3 REPAIR

MID ATLANTIC EN	VIRONMENTAL
EMERGENCY REPAIRS	FOR RED HILL TANKS
Tank #10 REPAIR DRAN	WING
Repair No.: 622	File:10r622
TANK BOTTOM	Quadrant: B
Course: 1	Plate: 10
Drawn By: T KITCHEN	Date: 6/10/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Ro	epair No.: 622	Туре: 5	Location: Tank Botton @ PL 19/20	M
PL	۱۹	a-	PL 20	
	6" PLA	XL"	f"	
		And the second s		
	FLAT B	motto		
	Sketch	of Repair Area		
Weld Repair				
WPS No .: SMIII-	-1			
Welder ID: John	Nalsh			
NDT Performed:	VisualV	Vacuum Box _	Dye Penetrant	_
Rework Required:	- 1	^.	E-Levisan-Lucius de la Compute	-
Repair Acceptable:	hy Zehrel		Date Accepted: 6-1	0-98
Coating Repair				
Coating Type:				
Surface Preparation:	Primer Coat:	Intermediate Co	at: Final Coat:	_
NDT Performed:	Visual:	DFT;	Average DFT:	=-
Rework Required:				=:
Repair Acceptable:			Date Accepted:	- ,



TANK BOTTOM

DEFECT INSPECTED 6/4/98 BY JF & TK

TYPE 10 REPAIR

MID ATLANTIC EN	VIRONMENTAL
EMERGENCY REPAIRS	FOR RED HILL TANKS
Tank #10 REPAIR DRAN	WING
Repair No.: 623	File:10r623
TANK BOTTOM	Quadrant: A
Drawn By: T KITCHEN	Date: 6/10/98

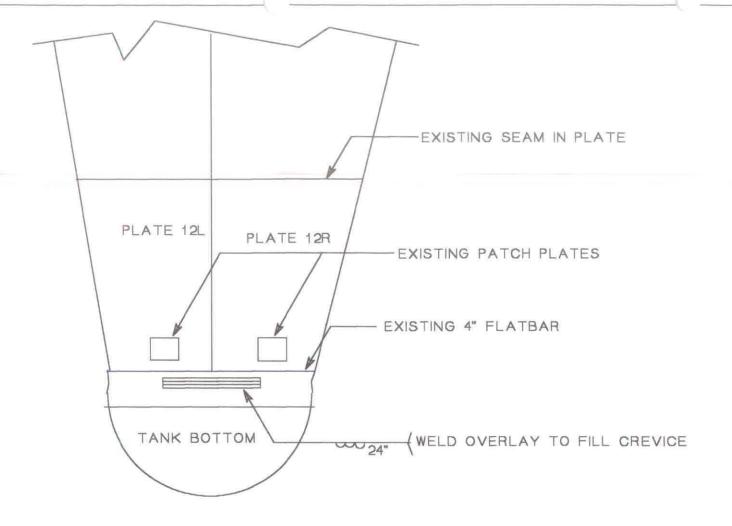
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10	Repair No.: 623 Type:	Location: Tank Bottom @ PL 1/2
	4	SEAL WELD @ BASE TO FILL GAP
	TOWER LEG TO TANK BOT	CONNECTION

Sketch of Repair Area

Weld Repair				
WPS No .: SMI. 1-	l			
Welder ID: John	Walsh			
NDT Performed:	Visual	Vacuum Box	Dye Penetrant	
Rework Required:				
Repair Acceptable:	n Sachrell		Date Accepted: 6/12/98	5
Coating Repair				
Coating Type:				
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:	
NDT Performed:	Visual:	DFT:	Average DFT:	
Rework Required:				
Repair Acceptable:			Date Accepted:	



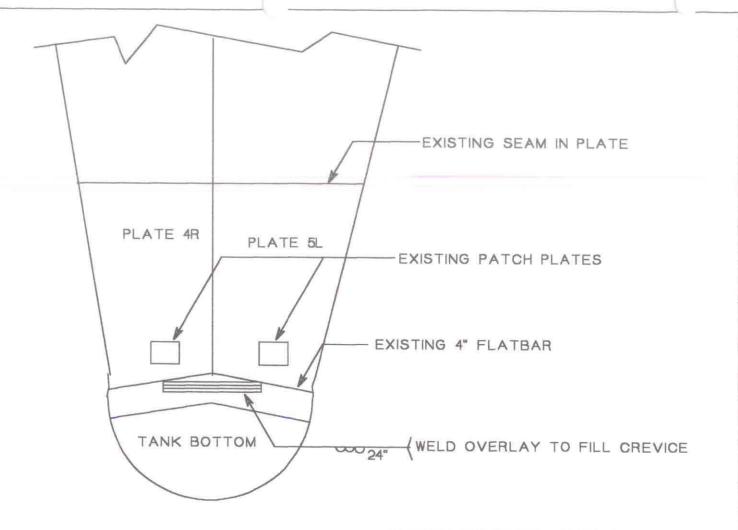
DEFECT INSPECTED 6/4/98 BY JF & TK

TYPE 10 REPAIR

MID ATLANTIC EN	VIRONMENTAL
EMERGENCY REPAIRS	FOR RED HILL TANKS
Tank #10 REPAIR DRAV	WING
Repair No.: 624	File:10r624
TANK BOTTOM	Quadrant: C
Course: 1	Plate: 12
Drawn By: T KITCHEN	Date: 6/10/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Rep	air No.: 624 T	ype: Location:	Tank Bottom
Pa	. 19	PL 20	
5	2'-		
	Sketch of R	angir Aras	
	Sketch of K	cpair Area	
Weld Repair			
WPS No.: Sm 1.1-1			
Welder ID: John W	lalsh	,	
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			5
Repair Acceptable:	. Barell	Da	te Accepted: 6-10-98
Coating Repair			
Coating Type:			
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:
NDT Performed:	Visual:	DFT: Av	verage DFT:
Rework Required:			
Panais Assantable		Dat	a Accepted:



DEFECT INSPECTED 6/4/98 BY JF & TK

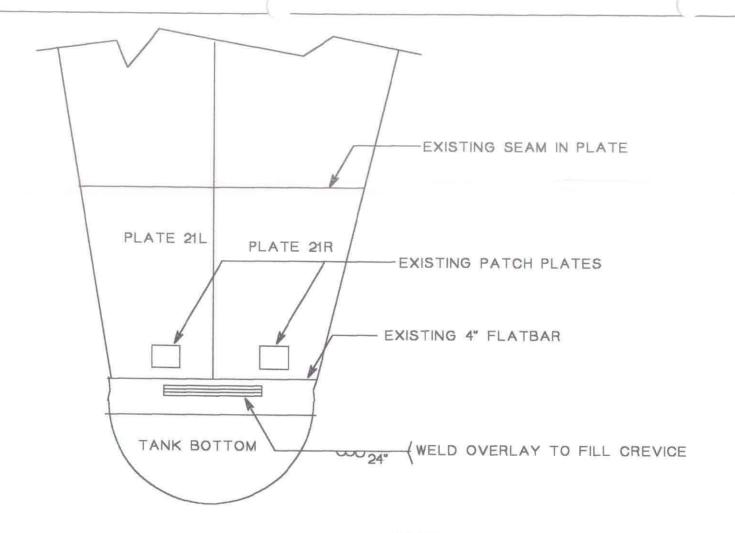
TYPE 10 REPAIR

MID ATLANTIC EN	VIRONMENTAL
EMERGENCY REPAIRS	FOR RED HILL TANKS
Tank #10 REPAIR DRA	WING
Repair No.: 625	File 10r625
TANK BOTTOM	Quadrant: A
Course: 1	Plate: 4&5
Drawn By: T KITCHEN	Date: 6/10/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10	Repair No.: 625	Туре:	Location: Tank Bottom @ PL 8/9
GRIND & FILL WELD	PL 8	2/	PL 9
1	FLAT	Bottom	
	Sketch o	of Repair Area	
Weld Repair			
WPS No.: SM 1	.1-1		
Welder ID: John	n Walsh		
NDT Performed:	Visual	Vacuum Box	Dye Penetrant
Rework Required:			
Repair Acceptable:	John Zachrell		Date Accepted: 6/12/98
Coating Repair			
Coating Type:			
Surface Preparation:	Primer Coat:	Intermediate Coat	Final Coat:
NDT Performed:	Visual:	DFT:	Average DFT:
Rework Required:			
Repair Acceptable: _			Date Accepted:



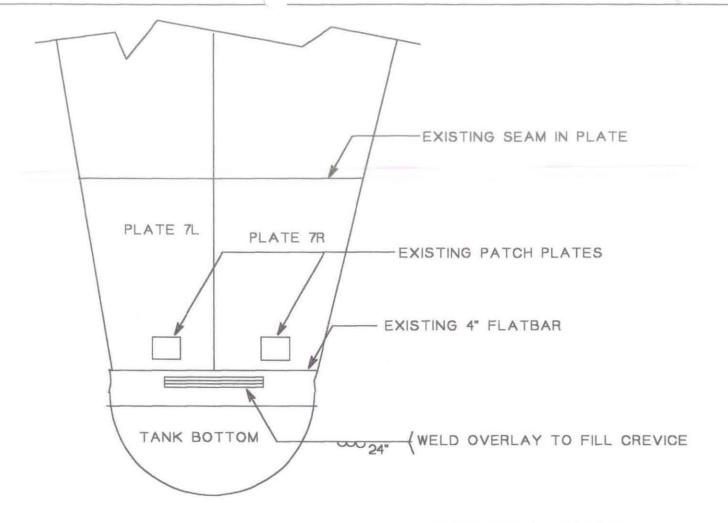
DEFECT INSPECTED 6/4/98 BY JF & TK

TYPE 10 REPAIR

MID ATLANTIC EN	VIRONMENTAL
EMERGENCY REPAIRS	FOR RED HILL TANKS
Tank #10 REPAIR DRA	WING
Repair No.: 626	File:10r626
TANK BOTTOM	Quadrant: D
Course: 1	Plate: 21
Drawn By: T KITCHEN	Date: 6/10/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 626 Type: Location: Tank Bottom	
PL 41 PL 42	
Sketch of Repair Area	
Weld Repair	
WPS No.: SM1.1-1	
Welder ID: John Walsh	
NDT Performed: Visual Vacuum Box Dye Penetrant	
Rework Required:	
Repair Acceptable: Date Accepted: 6/12/98	3
Coating Repair	
Coating Type:	
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:	
NDT Performed: Visual: DFT: Average DFT:	
Rework Required:	
Repair Acceptable: Date Accepted:	



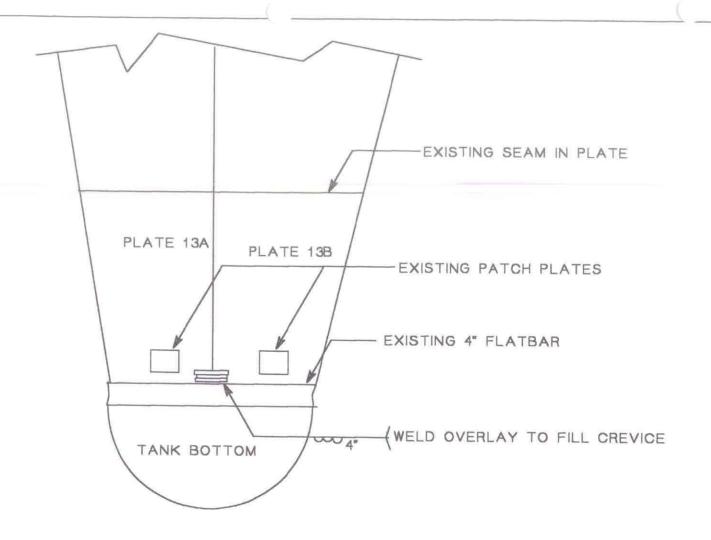
DEFECT INSPECTED 6/4/98 BY JF & TK

TYPE 10 REPAIR

MID ATLANTIC EN	VIRONMENTAL
EMERGENCY REPAIRS	FOR RED HILL TANKS
Tank #10 REPAIR DRA	WING
Repair No.: 627	File:10r627
TANK BOTTOM	Quadrant: B
Course: 1	Plate: 7
Drawn By: T KITCHEN	Date: 6/10/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10	Repair No.: 627	Type: Loc	ation: Tank Bo Hom @ PL 13/14		
	PL 13	PL	14		
		2'			
Sketch of Repair Area					
Weld Repair					
WPS No .: SMI.1					
Welder ID: John	Fackrell				
NDT Performed:	Visual/	Vacuum Box	Dye Penetrant		
Rework Required:		7			
Repair Acceptable:	In Frehrell		Date Accepted: 6-10-98		
Coating Repair					
Coating Type:					
Surface Preparation:	Primer Coat:	Intermediate Coat:	Final Coat:		
NDT Performed:	Visual:	DFT:	Average DFT:		
Rework Required:					
Repair Acceptable:			Date Accepted:		



DEFECT INSPECTED 6/4/98 BY JF & TK

TYPE 10 REPAIR

MID ATLANTIC EN	VIRONMENTAL	
EMERGENCY REPAIRS	FOR RED HILL TANKS	
Tank #10 REPAIR DRA	WING	
Repair No.: 628	File:10r628	
TANK BOTTOM	Quadrant: C	
Course: 1	Plate: 13	
Drawn By: T KITCHEN	Date: 6/10/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10 Repair No.: 628 Type: Location: Tank Bo Hom PL 26/27
PL 27
Sketch of Repair Area
Weld Repair
WPS No.: SM1,1-1
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted: 6/12/98
Coating Repair
Coating Type:
Surface Preparation: Primer Coat: Final Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT:
Rework Required:

Date Accepted:

Repair Acceptable:

Section 10 AS-BUILT DRAWINGS

Section 11

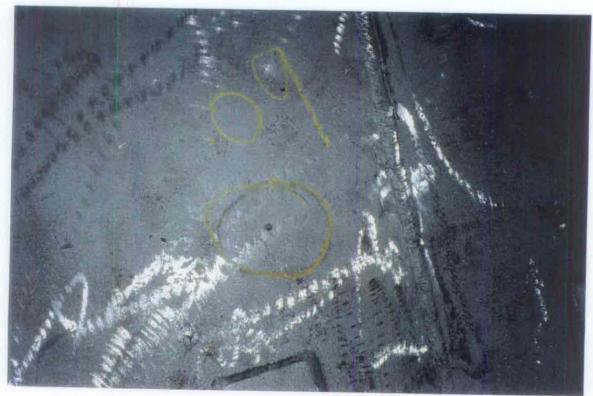
Pictures

PICTURE OF HOLE IN TANK WALL CAUSED BY BACKSIDE CORROSION



PICTURE OF PITTING ON FIRST ASCENDING PLATES AT BOTTOM OF TANK #10





Section 12 CONTRACT DRAWINGS