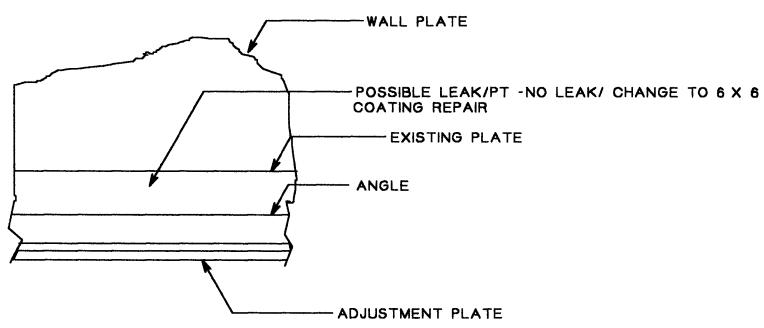
| CALENDER OF E | VENTS | |
|------------------|-------|---------|
| EVENT | BY | DATE |
| Defect Inspected | JF&TK | 2/20/98 |
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| LTR | DESCRIPTION | V | BY | DATE |
| | REVISI | ONS | | |
| MIE | ATLANTIC EN | /IRONME | NTAL | - |
| EME | RGENCY REPAIRS F | OR RED H | ILL TA | NKS |
| Tank | : #10 | | | |
| Repa | ir No. = 270 | File:10r270 | | |
| Uppe | r dome | Quadranti | В | |
| Cour | se: EXTENSION | Plate: 10 | | |
| Draw | n by: Tom Kitchen | Date: 5/13 | 3/98 | *************************************** |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

ADD

| Tank No.: 10 Repair No.: 270 Type: 8 Location: A |
|---|
| CLEAN TO BARG METAL & PERFORM Per. T. Kindney |
| NO DEFECTS FOUND Type 8 9×3/22/98 |
| Type 8 99x 3/22/98 |
| Sketch of Repair Area |
| Weld Repair \mathcal{N}/\mathcal{A} |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID: John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Intermediate Coat: Final Coat: |
| NDT Performed: Visual: Visual: DFT: Average DFT: 8 mils - 15 mils |
| Rework Required: NA |
| Repair Acceptable: Date Accepted: 3-13-98 |

| CALENDER OF E | VENTS | |
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| EVENT | BY D | ATE |
| Defect Inspected | JF & TK 2/2 | 0/98 |
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TYPE 8 REPAIR

POSSIBLE LEAK/PT/NO LEAK CHANGE TO 6 X 6 COATING REPAIR

| LTR | DESCRIPTION | N | BY | DATE |
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| | REVIS | IONS | | |
| MIE | ATLANTIC EN | VIRONME | NTAL | - |
| EME | RGENCY REPAIRS | FOR RED H | ILL TA | NKS |
| Tank | #10 | | | |
| Repa | ir No. 1 280 | File:10r260 | | |
| Tank | Barrel | Quadranti | Α | |
| Cour | se 7 | Plate: 3 | | |
| Draw | n by: Tom Kitchen | Date: 5/13 | /98 | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 Repair No.: 280 Type: 8 Location: A |
|--|
| CLEAN TO BARE METAL & PERFORM P.T. Per T. Kitchen |
| |
| NO DEFECTS FOUND SX Type 8 |
| Sketch of Repair Area |
| Weld Repair W/A |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID: John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Intermediate Coat: Final Coat: |
| NDT Performed: Visual: DFT: Average DFT: 8 mils - 15 mils |
| Rework Required: MA |
| Repair Acceptable: Date Accepted: 3-13-98 |

| CALENDER OF | EVENTS | |
|------------------|--------------|-----|
| EVENT | | TE |
| Defect Inspected | JF & TK 2/20 | /98 |
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POSSIBLE LEAK/PT/NO LEAK CHANGE TO 10 X 10 COATING REPAIR

| LTR | DESCRIPTIO | 7 | BY | DATE |
|------|--------------------|-------------|--------|------|
| | REVIS | IONS | | |
| MII | ATLANTIC EN | /IRONME | NTAL | - |
| EME | RGENCY REPAIRS F | FOR RED H | ILL TA | NKS |
| Tank | < #10 | | | |
| Repa | ılr No. : 290 | File:10r290 | | |
| Tank | k Barrel | Quadrant | Α | |
| Cour | se 7 | Plate: 2 | | |
| Drav | vn by: Tom Kitchen | Date: 5/13 | V98 | |
| | | | | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 Repair No.: 290 Type: 8 Location: |
|--|
| CLEAN TO BARE METAL & PERFORM P.T. PER T. Litchen |
| |
| NO DEFECTS FOUND Type 8 3/22/98 |
| Sketch of Repair Area |
| Weld Repair U/A |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID:John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Intermediate Coat: Final Coat: |
| |
| 1. |
| Rework Required: Date Accepted: 3-13-98 |

| CALENDER OF | EVENTS | |
|------------------|--------|------|
| EVENT | BY | DATE |
| Defect Inspected | | |
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DEFECT NOT LOCATED

| LTR | DESCRIPTIO | | BY | DATE |
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| | REVIS | IONS | | |
| MI | ATLANTIC EN | VIRONME | NTAI | _ |
| EME | RGENCY REPAIRS I | FOR RED H | ILL T | ANKS |
| Tank | k #10 | | | |
| Repe | ur No. 1 300 | File:10r300 | | |
| Tank | Barrel | Quadranti | Α | |
| Cour | se: 8 | Plater | | |
| Draw | n by: Tom Kitchen | Date: 5/13 | 3/98 | |

| | CALENDER OF | EVENTS | |
|---------------|--|-------------------------------------|---------|
| | EVENT | BY | DATE |
| | Defect Inspected | JF & TK | 2/20/98 |
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| POSSIBLE LEAK | PT/NO LEAK CHANGE TO 4 X 10 | 0 COATING REF | PAIR |
| | | | |
| | TYPE 8 RE | E PAIR | |
| | TYPE 8 RE | EPAIR | |
| VERTICAL SEAM | TYPE 8 RE | EPAIR | |
| VERTICAL SEAM | TYPE 8 RE | EPAIR | |
| VERTICAL SEAM | | | DATE |
| VERTICAL SEAM | LTR DESCRIPTION | N BY | DATE |
| VERTICAL SEAM | LTR DESCRIPTION REVISI | N BY | |
| VERTICAL SEAM | LTR DESCRIPTION REVISI MID ATLANTIC ENV | N BY IONS VIRONMENTA | \L |
| VERTICAL SEAM | LTR DESCRIPTION REVISI MID ATLANTIC ENV EMERGENCY REPAIRS F | N BY IONS VIRONMENTA | \L |
| VERTICAL SEAM | LTR DESCRIPTION REVISI MID ATLANTIC ENV EMERGENCY REPAIRS F | N BY IONS VIRONMENTA FOR RED HILL T | \L |
| VERTICAL SEAM | LTR DESCRIPTION REVISI MID ATLANTIC ENV EMERGENCY REPAIRS F Tank #10 Repair No.: 310 | N BY IONS VIRONMENTA FOR RED HILL T | \L |
| VERTICAL SEAM | LTR DESCRIPTION REVISI MID ATLANTIC ENV EMERGENCY REPAIRS F | N BY IONS VIRONMENTA FOR RED HILL T | \L |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 Repair No.: 310 Type: 8 Location: A |
|---|
| CLEAR TO BARE METAL & PERFORM P.T. PER |
| T. Kirchen |
| |
| |
| VERTICAL SEAM IN |
| NO DEFECTS FOUND Type 8 3/22/48 |
| Sketch of Repair Area |
| Weld Repair N/A |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID: John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Final Coat: Final Coat: |
| NDT Performed: Visual: DFT: Average DFT: |
| Rework Required: |
| Repair Acceptable: Date Accepted: 3-13 |

| POSSIBLE LEAK/PT/ | CALENDER (EVENT Defect inspected NO LEAK CHANGE TO 4 X | JF & TK | |
|-------------------|---|----------------------------------|-------|
| | TYPE 8 | REPAIR | |
| VERTICAL SEAM | | | |
| | | | |
| | LTR DESCRIPT | | |
| | | ISIONS | DATE |
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| | | NVIRONMENTA | ٩L |
| | EMERGENCY REPAIRS | NVIRONMENTA | ٩L |
| | EMERGENCY REPAIRS Tank #10 | NVIRONMENTA | ٩L |
| | EMERGENCY REPAIRS | NVIRONMENTA FOR RED HILL | ٩L |
| | EMERGENCY REPAIRS Tank #10 Repair No.: 320 | File:10r320 Quadrant: A Plate: 2 | TANKS |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 Repair No.: 320 Type: 8 Location: |
|--|
| CLEAN TO BARE METAL & PERFORM P.T. PER T. KITCHEN **TOTAL & PERFORM P.T. |
| NO DEFECTS FOUND Type & 13/22/98 |
| Sketch of Repair Area |
| Weld Repair W/A |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID: John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Intermediate Coat: Final Coat: |
| NDT Performed: Visual: |
| Rework Required: |
| Repair Acceptable: Date Accepted: 3-13-99 |

| CALENDER OF | EVENTS | |
|------------------|---------|--------|
| EVENT | BY | DATE |
| Defect Inspected | JF & TK | 3/3/98 |
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10 X 10 COATING REPAIR

| LTR | DESCRIPTION | 7 | BY | DATE |
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| | REVISI | ONS | | |
| MI | ATLANTIC EN | /IRONME | NTAL | _ |
| EME | RGENCY REPAIRS F | OR RED H | ILL TA | NKS |
| Tank | #10 | | | |
| Repa | ir No. : 330 | File:10ldr33 | 30 | |
| Lowe | or dome | Quadrant: | В | |
| Cour | se: 4 | Plate: 10 | | |
| Draw | ın by: Tom Kitchen | Date: 5/13 | /98 | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 Repair No.: 330 Type: 1 Location: B |
|--|
| 10" 10" |
| COATING REPAIR - LOWER DOME Type 1 3/22/98 |
| Sketch of Repair Area |
| Weld Repair |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type:Epoxy Surface Preparation: Primer Coat: Intermediate Coat: Final Coat: |
| NDT Performed: Visual: DFT: Average DFT: 13 |
| Rework Required: |
| Repair Acceptable: John Fall Date Accepted: 3-13-98 |

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|---|----------------------|-------------|------|------------------------|--|--------|-------------|
| | | | - | CALENDER O | F EVENT | | |
| | | | Date | EVENT | 15 | BY | DATE |
| | | | Dete | ect inspected | JJF | & TK | 3/3/96 |
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| | 6 X 6 COATING REPAIR | K 6 COATING | REP. | AIR | | | |
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| | | | | TYPE 8 | REPAIR | | |
| | 4 X 4 COATING REPAIR | | | | ************************************** | | |
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| | | | LTR | | ON SIONS | BY | DATE |
| | | | MII | D ATLANTIC EN | | MENTA | L |
| | | | | RGENCY REPAIRS | FOR RED | HILL T | ANKS |
| | | | | k #10 air No. : 331 | File:10r3 | 124 | |
| | | | | er dome | Quadra | | |
| | | | Cour | se 3 | Plate: 1 | 1 | |
| | | | Drav | vn by: Tom Kitche | n Date: 5 | /13/98 | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 Repair | ADD No.: 331 | Туре: | Location: B |
|----------------------------|---|----------------------|----------------------|
| ↑. ¿ ¥ 4''> | 6" |) (c-c'- | 7 6" |
| 4" | | T41 | oe 8 3/22/98 |
| | Sketch of | Repair Area | |
| Weld Repair W/A | | | |
| WPS No.: <u>SM1.1-1</u> | | | |
| Welder ID: John Walsh | | | |
| NDT Performed: | Visual | Vacuum Box | Dye Penetrant |
| Rework Required: | | | |
| Repair Acceptable: | | | Date Accepted: |
| Coating Repair | | | |
| Coating Type: <u>Epoxy</u> | *************************************** | | |
| Surface Preparation: Pr | rimer Coat: | _ Intermediate Coat: | Final Coat: |
| NDT Performed: V | isual: | DFT: | Average DFT: 8 m. Vs |
| | | | |
| Remair Acceptable: | 34h . 01 | | Date Accented: 3-12 |

| CALENDER OF | | ` |
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| EVENT | BY | DA |
| Defect inspected | JF & TK | 3/3 |
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12 X 12 COATING REPAIR

| LTR | DESCRIPTION | N | BY | DATE |
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| | REVISI | ONS | | |
| MI | ATLANTIC EN | /IRONME | NTAL | _ |
| EME | RGENCY REPAIRS F | OR RED H | ILL TA | ANKS |
| Tank | < #10 | | | |
| Repa | ir No. + 332 | File:10r332 | | |
| Lowe | er dome | Quadrant: | Α | |
| Cour | se ¹ 3 | Plate: 2 | | |
| Draw | vn by Tom Kitchen | Date: 5/13 | 1/98 | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| ADD Tank No.: 10 Repair No.: 332 Type: 8 Location: 4 |
|--|
| 12" 12" 12" Type 8 |
| Sketch of Repair Area |
| Weld Repair W/A |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID: John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Final Coat: Final Coat: |
| NDT Performed: Visual: |
| Rework Required: W/M |
| Repair Acceptable: Date Accepted: 3-13-99 |

| CALENDER (| | |
|------------------|---------|-------------|
| EVENT | BY | DATE |
| Defect Inspected | JF & TK | 3/3/98 |
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6 X 6 COATING REPAIR

| LTR | DESCRIPTIO | ν | BY | DATE |
|------|------------------|-------------|--------|------|
| | REVIS | IONS | | |
| MI | ATLANTIC EN | /IRONME | NTAL | - |
| EME | RGENCY REPAIRS | FOR RED H | ILL TA | NKS |
| Tank | ¢ #10 | | | |
| Repa | ilr No. • 333 | File:10r333 | | |
| Lowe | er dome | Quadranti | В | |
| Cour | se 2 | Plate: 11 | | |
| Draw | n by Tom Kitchen | Date: 5/13 | /98 | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

| Tank No.: 10 Repair No.: 332 Type: 8 Location: 1 |
|--|
| 12" 12" 12" Type 8 |
| Sketch of Repair Area |
| Weld Repair |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID: John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Final Coat: Final Coat: |
| NDT Performed: Visual: |

Date Accepted: 3-13-98

Rework Required: _

| | | CALENDER OF | | | |
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| | | EVENT _ | B' | | DATE |
| | D | efect inspected | JF & | TK | 3/3/98 |
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| | | MERGENCY REPAIRS | FOR RED H | ILL T | ANKS |
| | T | ank #10 | | | |
| | R | epair No. · 334 | File:10r334 | | |
| | | ower dome | Quadranti | В | |
| | | ourse: 2 | Plate: 9 | | |
| | | rawn by: Tom Kitcher | L | 798 | |
| | | | 1 | | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

ADD 333 Type: 8 Tank No.: 10 Repair No.:__ Type 83/22/98

| | Sketch of R | epair Area | |
|------------------------------|------------------------|----------------------|-----------------------------|
| Weld Repair W/A | | | |
| WPS No.: <u>SM1.1-1</u> | | | |
| Welder ID: <u>John Walsh</u> | | | |
| NDT Performed: | Visual | Vacuum Box | Dye Penetrant |
| Rework Required: | | 447 | |
| Repair Acceptable: | | | Date Accepted: |
| Coating Repair | | | |
| Coating Type: <u>Epoxy</u> | | | |
| Surface Preparation: P | rimer Coat: | Intermediate Coat: _ | Final Coat: |
| NDT Performed: | isual: | DFT: | Average DFT: 8mils - 15mils |
| Rework Required: | \bigcirc \bigwedge | | |
| Rework Required: | Johnell | _ | Date Accepted: 3-13-98 |

| CALENDER OF | EVENTS | |
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| EVENT | BY | DATE |
| Defect inspected | JF & TK | 3/3/98 |
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6 X 6 COATING REPAIR

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| ENCY RE | PAIRS | OR RE | DH | ILL T | ANKS |
| #10 | | | | | |
| No. 1 334 | | File:10 | r334 | | |
| dome | | Quadr | anti | В | |
| 2 | | Plate | 9 | | |
| by: Tom | Kitchen | Date | 5/13 | /98 | |
| ֡ | ATLANT BENCY RE #10 No.: 334 dome | REVIS ATLANTIC ENV BENCY REPAIRS F #10 No.: 334 dome | #10 No.: 334 dome Quadr | REVISIONS ATLANTIC ENVIRONME BENCY REPAIRS FOR RED H #10 No.: 334 File:10r334 dome Quadrant: 9: 2 Plate: 9 | REVISIONS ATLANTIC ENVIRONMENTAL BENCY REPAIRS FOR RED HILL TO #10 No.: 334 File:10r334 dome Quadrant: B |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| ADD |
|--|
| Tank No.: 10 Repair No.: 334 Type: 8 Location: B |
| 16" 6" Jal 22 98 Type 8 |
| Sketch of Repair Area |
| Weld Repair WPS No.: SM1.1-1 Welder ID: John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Final Coat: Final Coat: |
| NDT Performed: Visual: |
| Rework Required: VA |
| Repair Acceptable: Date Accepted: 3-13-98 |

| | | | CALENDER OF | | `. | |
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| | | | EVENT | BY | | DATE |
| | | | Defect Inspected | JF & | TK : | 3/3/98 |
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| | | | MID ATLANTIC EN | | | |
| | | | EMERGENCY REPAIRS | OH HED HIL | L TA | INKS |
| | | | Tank #10 | | | |
| | | | Repair No. : 335 | File:10r335 | | |
| | | | Lower dome | Quadrant | A | |
| | | | Course: 2 | Plate: 3 | | |
| | | | Drawn by Tom Kitchen | | 98 | |
| | | | | | | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 | Repair No.: 335 | Туре: | Location: A |
|-------------------------|-----------------|--------------------|-------------------------------|
| | 6" | 6" |) 6" 1 /3/22/98 Type 8 |
| | Sketch of | Repair Area | |
| Weld Repair W/A | | | |
| WPS No.: <u>SM1.1-1</u> | | | |
| Welder ID: John Wals | <u>.h</u> | | |
| NDT Performed: | Visual | Vacuum Box | Dye Penetrant |
| Rework Required: | | | |
| Repair Acceptable: | | | Date Accepted: |
| Coating Repair | | | |
| Coating Type: Ep | оху | | |
| Surface Preparation: | Primer Coat: | Intermediate Coat: | Final Coat: |
| NDT Performed: | Visual: | DFT: | Average DFT: 8m/s-15 |
| Rework Required: | M | | |
| Repair Acceptable: | John Forkell | | Date Accepted: <u>2-13-98</u> |

| | | CALENDER OF E | | | |
|----------------------|----------|---------------|------|------|-------|
| | EVENT BY | | | | DATE |
| | Defect | Inspected | JF | & TK | 3/3/9 |
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| 6 X 6 COATING REPAIR | | | | | |
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| 6 X 6 COATING REPAIR | LTR | DESCRIPTION | | BY | DAT |
| 6 X 6 COATING REPAIR | | | NS | · | |

Repair No. 1 336

Lower dome

Course 2

File:10r336 Quadrant: A

Plate: 3

Drawn by: Tom Kitchen Date: 5/13/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 Repair No.: 336 Type: 8 Location: A |
|--|
| 6° 1 6° 1 7/122198 7/100 8 |
| The |
| Sketch of Repair Area |
| Weld Repair W/A |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID: John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Intermediate Coat: Final Coat: |
| NDT Performed: Visual: DFT: Average DFT: 8mile - 15mile |
| Rework Required: Visual: Visua |
| Repair Acceptable: Date Accepted: 3-13-98 |

| E | LENDER OF VENT | | | , | DA |
|------------|-------------------|------|---|----|------------|
| Defect ins | pected | JF_ | å | TK | DA 3/3/ |
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6 X 6 COATING REPAIR

| LTR | DESCRIPTION | 7 | BY | DATE |
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| EME | RGENCY REPAIRS F | OR RED H | ILL TA | NKS |
| Tank | c #10 | | | |
| Repa | ur No. : 337 | File:10r337 | | |
| Lowe | er dome | Quadrant | Α | |
| Cour | se 2 | Plate: 3 | | |
| Drav | n by: Tom Kitchen | Date: 5/13 | V98 | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| Tank No.: 10 Repair No.: 33 7 Type: 8 Location: A |
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| 6 " 1 |
| |
| Type 8 2/98 |
| Sketch of Repair Area |
| Weld Repair V |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID:John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Final Coat: Final Coat: |
| NDT Performed: Visual: |
| Rework Required: ν/A |
| Repair Acceptable: Date Accepted: 3-13-98 |

| | | CALENDER OF EVENTS | | | |
|------------------------|----------|--------------------|-------------|--|--|
| | | EVENT | | Υ | DATE |
| | Defe | ect inspected | JF 6 | TK | 3/3/98 |
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| 12 X 36 COATING REPAIR | | | | | |
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| | | REVIS | | <u> </u> | 10.116 |
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| | | RGENCY REPAIRS | | | |
| | | k #10 | | ******** | - 11 11 10 |
| | | air No. : 338 | File:10r338 | | |
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Lower dome Course: 2 Quadrant A

Plate: 2

Drawn by Tom Kitchen Date: 5/13/98

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

| ADD Tank No.: 10 Repair No.: 338 Type: 8 Location: 4 |
|---|
| 3' 3' Type 8 |
| Sketch of Repair Area |
| Weld Repair N/A |
| WPS No.: <u>SM1.1-1</u> |
| Welder ID:John Walsh |
| NDT Performed: Visual Vacuum Box Dye Penetrant |
| Rework Required: |
| Repair Acceptable: Date Accepted: |
| Coating Repair |
| Coating Type: Epoxy |
| Surface Preparation: Primer Coat: Intermediate Coat: Final Coat: |
| NDT Performed: Visual: DFT: Average DFT: 8 m. \ - 15 m. \ \ \ \ |
| Rework Required: $\frac{\mathcal{N}/\mathcal{N}}{\mathcal{N}}$ |
| Repair Acceptable: John Zuled Date Accepted: 3-13-98 |

| | | | CALENDER OF | EVENTS | | |
|------|--|----------|-----------------------|-------------|-------------|--|
| | | | EVENT | B | Y | DATE |
| | | | Defect inspected | JF 8 | TK | 3/3/98 |
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| | | | EMERGENCY REPAIRS | FOR RED H | ILL T | ANKS |
| | | | Tank #10 | | | |
| | | | Repair No.: 339 | File:10r339 | | |
| | | | Lower dome | Quadrant | Α | |
| | | | Course: 1 | Plater 2 | | |
| | | | Drawn by: Tom Kitchei | Date: 5/13 | 3/98 | |

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

| Tank No.: 10 Repair | No.: 339 Type: 8 Location: A |
|-------------------------|---------------------------------|
| | |
| | 1'-6" 1'-6" Type 8 |
| | Sketch of Repair Area |
| Weld Repair W/A | |
| WPS No.: <u>SM1.1-1</u> | |
| Welder ID: John Walsh | |
| NDT Performed: | Visual Vacuum Box Dye Penetrant |
| Rework Required: | |
| Repair Acceptable: | Date Accepted: |
| Casting Penair | |

Coating Repair

Rework Required:

Repair Acceptable: John Sydrell Date Accepted: 3-13-98