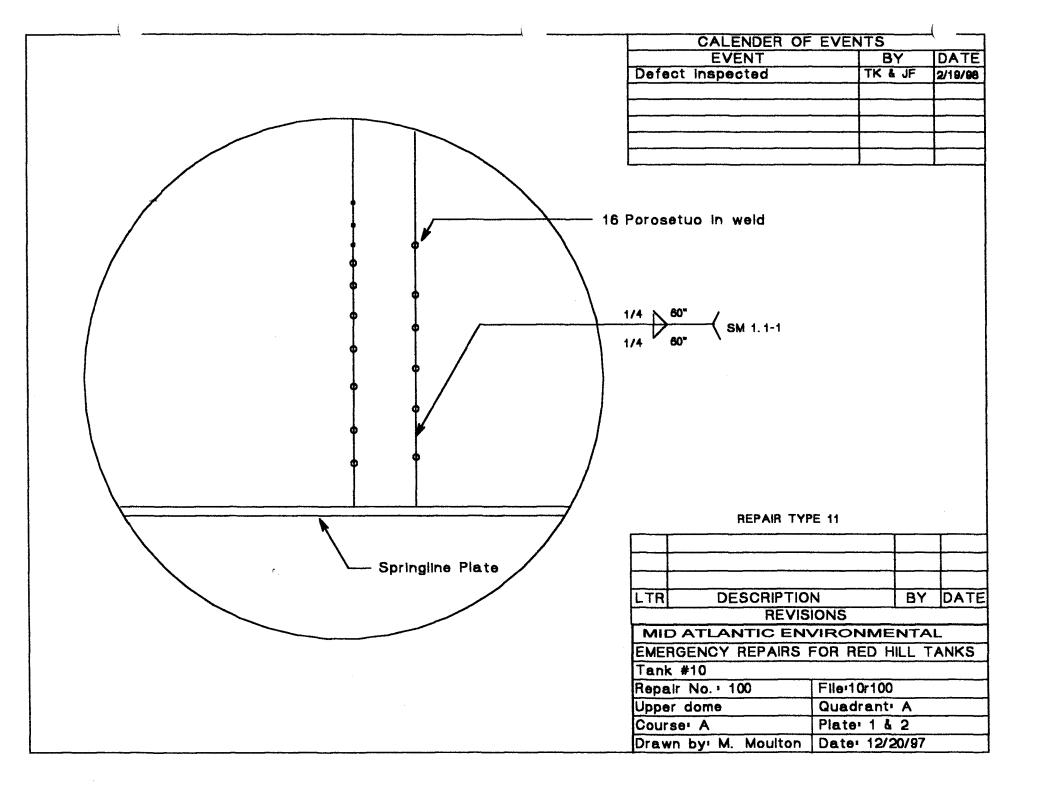


Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 090 Type: 6 Location: A
Type 8 Majana
Sketch of Repair Area
Weld Repair W/A
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 8 m / _ / 5 m
Rework Required:
Repair Acceptable: Date Accepted: 3-13-58



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10	Repair No.: 100 Type: 11 Location: A-2-UD-A
	Vacuum Ber 8' Course A TESTED NO CEAKS SEGMENT 2 Len 4 plags - 5' MSED TO Inert
Type 11	Fillet Weld Ropair 44" PT (10ea) 8/12/198
	Sketch of Repair Area
Weld Repair	
WPS No.: Sm !	.1-1
Welder ID: T. W	<u>alsh</u>
NDT Performed:	Visual Vacuum Box Dye Penetrant
Rework Required:	NONE
Repair Acceptable:	Who Zachell Date Accepted: 2/26/98
Coating Repair	
Coating Type: Epo	7×7
Surface Preparation:	Primer Coat: Intermediate Coat: Final Coat:
NDT Performed:	Visual: Visual
Rework Required:	N/A
Repair Acceptable:	Date Accepted: 3-13-98

CALENDER OF	EVENTS	
EVENT	BY	DATE
Defect Inspected	TK & JF	2/19/98

0.199

. 188



. 253

DENT OCCURED BEFORE PAINTING. COATING REPAIR NOT REQUIRED

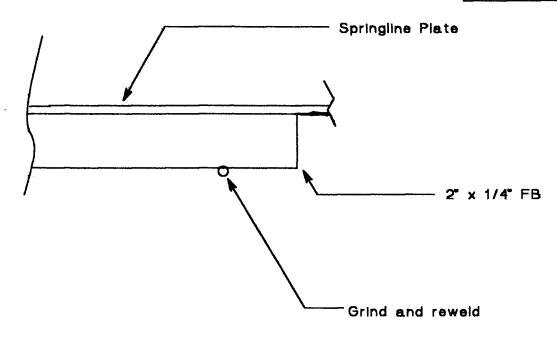
Repair Type 7

LTR	DESCRIPTIO	N	BY	DATE
	REVIS	IONS		
MIE	ATLANTIC EN	VIRONME	NTA	L
EME	RGENCY REPAIRS	FOR RED H	IILL T	ANKS
Tank	c #10			
Repe	ılr No. 1 110	File:10r110)	
Upper dome		Quadrant: A		
Cour	se: A	Plate: 2		
Draw	n by M. Moulton	Date: 12/	20/97	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 110 Type: 7 Location: A
PERFORMED UT INSPECTION
NO ADDITIONAL REPAIRS REQUIRED
PER T. KITCHEN
Type N/A 83/22/98
Sketch of Repair Area
Weld Repair P/A
WPS No.: <u>SM1.1-1</u>
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair P/A
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT:
Rework Required:
Repair Acceptable: Date Accepted:

CALENDER OF E	EVENTS	
EVENT		DATE
Defect inspected	TK & JF	2/19/98

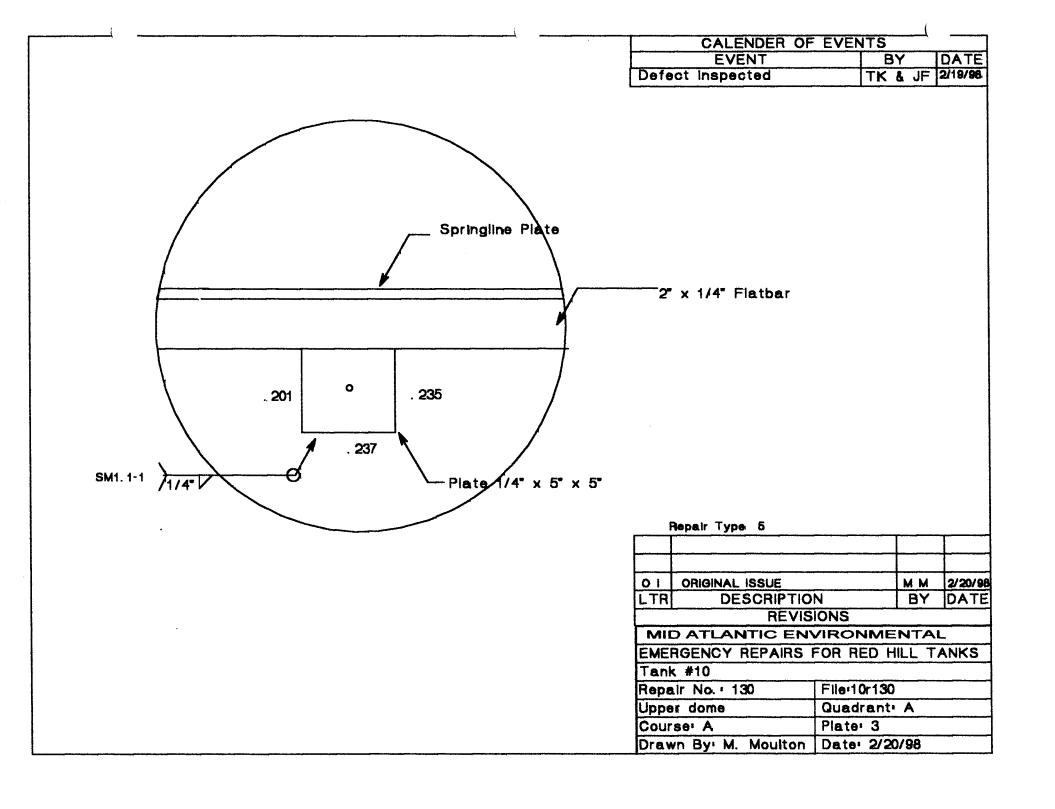


Repair Type 10

01	ORIGINAL ISSUE		мм	2/20/98
LTR	DESCRIPTIO	N	BY	DATE
	REVIS	IONS		
MI	ATLANTIC EN	VIRONME	NTAL	_
EME	EMERGENCY REPAIRS FOR RED HILL TANKS			
Tank	< #10			
Repa	ir No. 1 120	File:10r120		
Upper dome		Quadrant: A		
Cour	Course: A Plate: 3			
Drav	vn By: M. Moulton	Date: 2/20)/98	

Dames & Moore Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

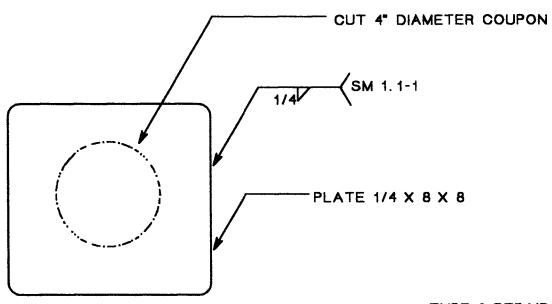
Tank No.: 10 Repair No.: 120 Type: 3 Location: A
DEFECT GROUND OUT, REWELDED
Type 10 3/22/98 7- PT
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required: V/A
Repair Acceptable: Date Accepted: 2-24-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required: V/A
Repair Acceptable: Date Accepted: 3-13-98



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 130 Type: 5 Location: A
Patch Plate 1/4"x5"x5" Type A-36 Steel
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted: 2-27-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 8 mils - 15 mils
Rework Required:
Repair Acceptable: Date Accepted: 3-13-98

CALENDER OF EVE	NTS	<u> </u>
EVENT	BY	DATE
Defect inspected	JF & TK	2/19/98



TYP	E 6	REF	? Alf	1
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				<u> </u>
LTR	DESCRIPTION	4	BY	DATE
	REVIS	ONS		
MI	ATLANTIC EN	/IRONME	NTAI	_
EME	RGENCY REPAIRS F	OR RED H	ILL T	ANKS
Tank	c #10			
Repe	ir No. i 131	File 10r131		
Uppe	r dome	Quadrant: A		
Cour	se: C	Plate: 5		
Draw	n by Tom Kitchen	Date: 2/20	/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Repair Record

Tank No.: 10 Repair No.: 131 Type: 6 Location: A
COUPON PER T. KITCHEN Patch Plate 1/2"x8"x8" Type A-36 Steel Type 6
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required: N/A Repair Acceptable: Date Accepted: 3-2-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: Visual: DFT: Average DFT: 8 mils - 15 mils
Rework Required:

CALENDER OF EVE	NTS	
EVENT	BY	DATE
Defect inspected	TK & JF	2/20/98
Drawing issued to FISC		
Drawing issued to RORIC		
Defect repaired		
Repair Inspected		
Reports to FISC		

. 258

. 263 . 271 . 269 . 265 CENTER OF DENT

NOTE: DENT OCCURED BEFORE PAINTING. PAINT REPAIR NOT NECESSARY

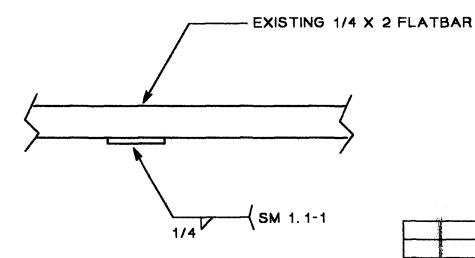
TYPE 7 REPAIR

I				
01	ORIGINAL ISSUE		M M	2/20/9
LTR	DESCRIPTIO	N	BY	DATE
	REVIS	IONS		
MIE	ATLANTIC EN	VIRONME	NTA	<u>.</u> L
EME	RGENCY REPAIRS	FOR RED H	ILL T	ANKS
Tank	#10 AS BUILT DE	AWING		
Repa	Ir No. • 140	File:10r140		
Uppe	r dome	Quadrant	Α	
Cour	se' A	Plate: 4		
Draw	n By M. Moulton	Date: 2/20)/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 0 Repair No.: 40 Type: 7 Location: A
PERFORMED UT FNSPECTION
NO ADDITIONAL REPAIRS REQUIRED
Type N/A 3/22/98
Sketch of Repair Area
Weld Repair W/A
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Final Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT:
Rework Required:
Repair Acceptable: Date Accepted:

CALENDER OF	EVENTS	
EVENT	BY	DATE
Defect inspected	JF & TK	2/20/98



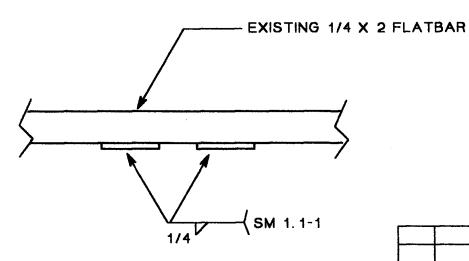
TYPE 10 REPAIR

			<u> </u>	
	·			
LTR	DESCRIPTIO		BY	DATE
	REVIS	IONS		
MIC	ATLANTIC EN	VIRONME	NTA	L
EME	RGENCY REPAIRS	FOR RED H	ILL T	ANKS
Tank	(#10	·		
Repa	Ir No. • 150	File:10r150		
Uppe	r dome	Quadrant	A	
Cour	se A & B	Plater 4		
Draw	n by Tom Kitchen	Date: 2/20)/98	

Dames & Moore Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 150 Type: 3 Location: A
GRIND OUT DEFECT & REWELD
Type 10 93/22/98
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted: 2-24-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT:
Rework Required: N/A
Repair Acceptable: Date Accepted: 3-13-98

CALENDER OF E		
EVENT		DATE
Defect inspected	JF & TK	2/20/98



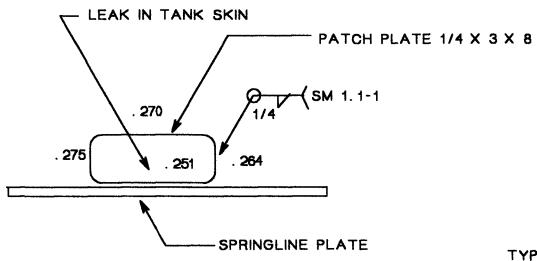
TYPE 10 REPAIR

	DECODID	TION	- 5	BATE
LTR	DESCRIP		BY	DATE
	RE	VISIONS		
MID	ATLANTIC I	ENVIRON	JENTA	L
EMERG	ENCY REPAIL	RS FOR RED	HILL T	ANKS
Tank #	#10			
Repair	No. • 160	File:10r1	60	
Upper	dome	Quadra	nti A	
Course	ı A	Plate: 5	5	
Craws	by Tom Kite	han Datas 2	/20/08	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 160 Type: 3 Location: A
GRIND OUT DEFECTS AND RGWGLO
Type 10 /3/22/48 4
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: John Zaulul Date Accepted: 2-27-90
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required:

CALENDER OF EVE		
EVENT	BY	DATE
Defect inspected	JF & TK	2/20/98
Drawing issued to FISC		
Drawing issued to ROICC		
Defect repaired		
Repair inspected		
Reports to FISC		



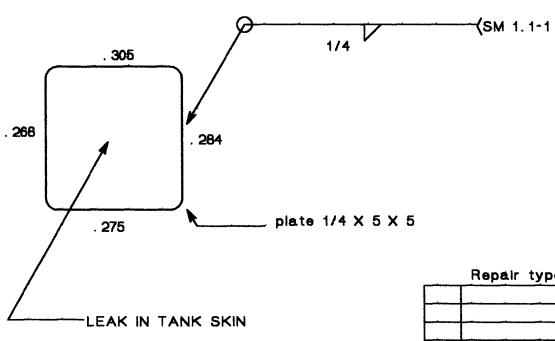
TYPE 5 REPAIR

			.	
LTR	DESCRIPTION	4	BY	DATE
	REVISI	ONS		
MI	ATLANTIC EN	/IRONME	NTA	Ļ
EME	RGENCY REPAIRS F	OR RED H	ILL T	ANKS
Tank	#10			
Repa	Ir No. 1 170	File 10udr1	70	
Uppe	r dome	Quadrant	A	
Cour	se: A	Plate: 5		
Draw	n by Tom Kitchen	Date: 2/20)/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 170 Type: 7 Location: A
→ 1/4" PT
Type 5 Patch Plate 1/4"x3"x8" Type A-36 Steel
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required: N/A
Repair Acceptable: Date Accepted: 2-27-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: & wils - 15 mils
Rework Required:
Repair Acceptable: Date Accepted: 3-13-98

EVENTS	
BY	DATE
JF & TK	2/20/98
	4
	EVENTS BY JF & TK



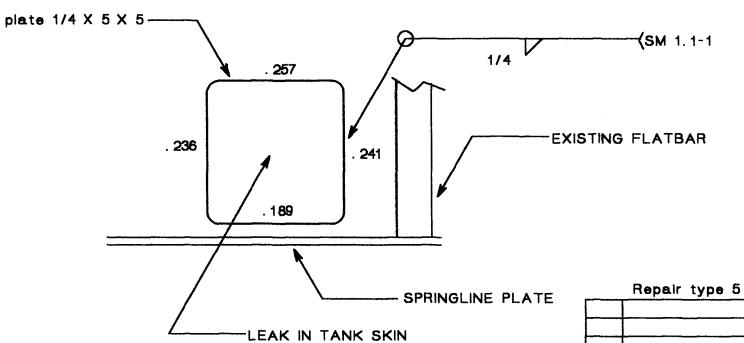
Repair type 5

		4		
LTR	DESCRIPTION	N	BY	DATE
	REVIS	ONS		
MIL	ATLANTIC EN	/IRONME	NTA	L
EMEF	RGENCY REPAIRS F	OR RED H	ILL T	ANKS
Tank	#10			
Repa	ir No. • 180	File:10r180		_
Uppe	r dome	Quadrant:	В	
Cour	se EXTENSION	Plate: 9		,
Draw	n by Tom Kitchen	Date: 4/28	/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 180 Type: 5 Location: B
Patch Plate 1/2"x5"x5" Type A-36 Steel
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted: 2-27-98
Coating Repair
Coating Type: <u>Epoxy</u>
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required:
Repair Acceptable: Date Accepted: 3-13-98

CALENDER OF		
EVENT	BY	DATE
Defect inspected	JF & TK	2/20/98



LTR	DESCRIPTIO	N .	BY	DATE
	REVIS	IONS		
MII	DATLANTIC EN	/IRONME	NTA	_
EME	RGENCY REPAIRS F	FOR RED H	ILL T	ANKS
Tani	< #10			
Repa	air No. : 190	File 10r190		
Uppe	r dome	Quadranti	В	
Cour	se EXTENSION	Plate: 9		
Drav	yn by: Tom Kitchen	Date: 4/26	1/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 190 Type: 5 Location: B
4" PLUG USED TO INERT (2 PLACES) PT 4" 3/27 Patch Plate 1/4"x5"x5" Type A-36 Steel Type 5 + Type II
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required: N/A
Repair Acceptable: Date Accepted: 2-27-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: & m.l.
Rework Required: \sqrt{A}
Repair Acceptable: Date Accepted: 3-13-98

CALENDER OF	EVENTS	
EVENT	BY	DATE
Defect Inspected	JF & TK	2/20/98

DATE

File:10r200

Plate: 10

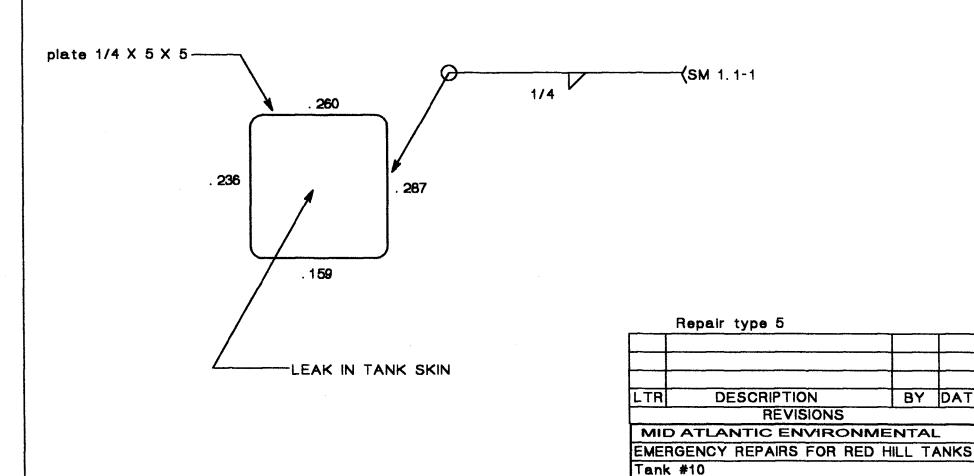
Quadrant: B

Repair No. 1 200

Course EXTENSION

Drawn by: Tom Kitchen Date: 4/28/98

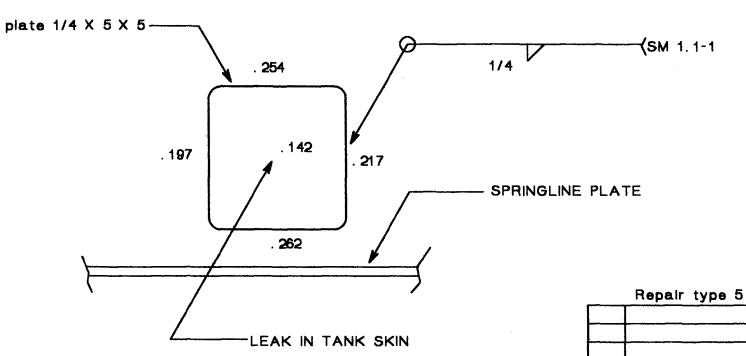
Upper dome



Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 200 Type: 5 Location: B
Patch Plate 1/2"x5"x5" Type A-36 Steel Type 5
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant V
Rework Required: \(\sum_{\sum}\)
Repair Acceptable: Date Accepted: 2-27-98
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual:
Rework Required:
Repair Acceptable: Date Accepted: 3-13-98

CALENDER OF EV		
EVENT	BY	DATE
Defect inspected	JF & TK	2/20/98



			1	1
LTR	DESCRIPTIO	N	BY	DATE
	REVIS	IONS		
MII	D ATLANTIC EN	VIRONME	NTA	L
EME	RGENCY REPAIRS I	FOR RED H	ILL T	ANKS
Tani	< #10			
Repa	ur No. : 210	File:10r210		
Uppe	r dome	Quadrant	В	
Cour	se EXTENSION	Plate: 10		
Drav	vn by: Tom Kitchen	Date: 4/28	198	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

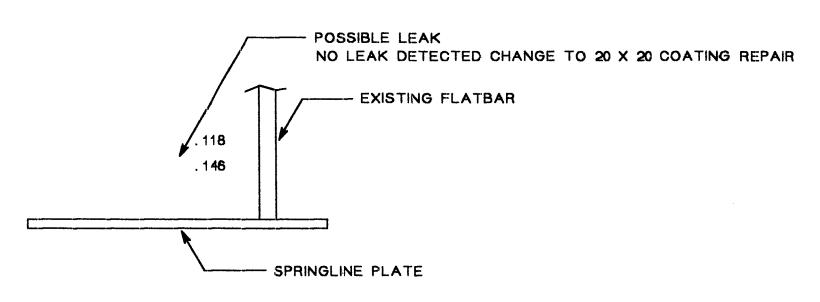
Repair Record
ADD
Tank No.: 10 Repair No.: 210 Type: 5 Location: B
Type 5 3/22 Patch Plate 1/4"x5"x5" Type A-36 Steel
Sketch of Repair Area
Weld Repair
WPS No.: <u>SM1.1-1</u>
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required: V/A
Repair Acceptable: Date Accepted: 3-2-98

• [Coating Repair Coating Type: _ **Epoxy** Intermediate Coat: Final Coat: Primer Coat: DFT: ____ Average DFT: 8 m /s - 15 mils Visual: NDT Performed:

Rework Required:

Date Accepted: 3-13-98 Repair Acceptable:

CALENDER OF EVE	ENTS	
EVENT	BY	DATE
Defect inspected	JF&TK	2/20/98
Drawing issued to FISC		
Drawing issued to ROICC		
Defect repaired		
Repair inspected		
Reports to FISC		



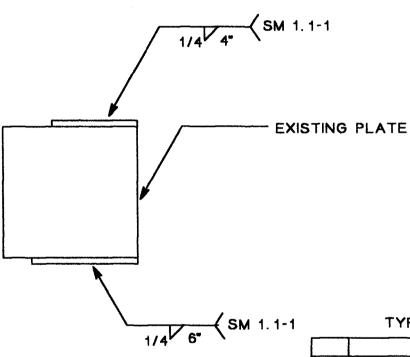
TYPE 8 REPAIR

- 1			1		
LTR	DESCRIPTION	V		BY	DATE
	REVIS	ONS			
MI	ATLANTIC EN	/IRON	MEI	ATV	L
EME	RGENCY REPAIRS F	OR RE	D HI	LL T	ANKS
Tank	: #10				
Repe	Ir No. 1 220	File:10	udr22	20	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Uppe	r dome	Quadr	anti	В	
Cour	se: EXTENSION	Plate	11		
Draw	n by Tom Kitchen	Date	5/13/	/98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 220 Type: 3 Location: B
CLEANED TO BARE METAL & PERFORMED P.T. NO DEFECTS Type 8 JA 2198
Sketch of Repair Area
Weld Repair W/A
WPS No.: SM1.1-1
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 8 w/s - 15 w/s
Rework Required: W/A
Repair Acceptable: Date Accepted: 3-13-98

CALENDER OF EVEN	ITS	
EVENT	BY	DATE
Defect inspected	JF&TK	2/20/98



TYPE 10 REPAIR

LTR	DESCRIPTION	7	BY	DATE
	REVIS	ONS		
МІІ	DATLANTIC EN	/IRONME	NTA	L
EME	RGENCY REPAIRS F	OR RED H	ILL T	ANKS
Tani	< #10			
Repa	air No. • 230	File:10r230		
Cylin	der	Quadrant	В	
Cour	se 1	Plate: 11		
Drav	yn by: Tom Kitchen	Date: 5/13/98		

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 230 Type: 8 Location:
GRIND OUT DEFECTS + WELD Type 10 3/22/98 V4" PT
Sketch of Repair Area
Weld Repair
WPS No.: SM 1,1-1
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required: ν/Λ
Repair Acceptable: Date Accepted: 3-3-98
Coating Repair
Coating Type: EPOXY
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: Visual: DFT: DFT: Average DFT: 8 mils
Rework Required:
Repair Acceptable: Date Accepted: 3-13-98

CALENDER OF	EVENTS	
EVENT	BY	DATE
Defect inspected	JF&TK	2/20/98
		1
		 -

COATING FAILURE DUE TO SCRATCH BY BASKET APPROXIMATELY 800 SQUARE INCH AREA

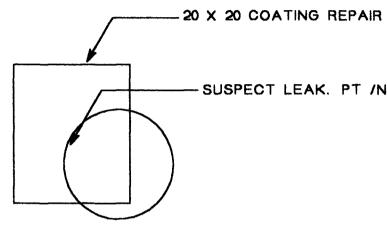
TYPE 8 REPAIR

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-				 	
				├	
LTR	DESCRIPTIO	N	BY	DATE	
	REVIS	ONS	· · · · · · · · · · · · · · · · · · ·		
MII	ATLANTIC EN	/IRONME	NTAL	_	
EME	EMERGENCY REPAIRS FOR RED HILL TANKS				
Tank	< #10				
Repa	air No. + 240	File:10r240	······································		
Uppe	er Dome Quadrant: B				
Cour	se: 1	Plater 2			
Drav	vn by: Tom Kitchen	Date: 5/13	3/98		

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 240 Type: 8 Location: A	
Type 8 3/22/98 (= 2'->1	
Sketch of Repair Area	
Weld Repair W/A	
WPS No.: <u>SM1.1-1</u>	
Welder ID: John Walsh	
NDT Performed: Visual Vacuum Box Dye Penetrant	
Rework Required:	
Repair Acceptable: Date Accepted:	
Coating Repair	
Coating Type: Epoxy	
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:	1
NDT Performed: Visual:	ils
Rework Required: $\frac{V/R}{Q}$	
Repair Acceptable: Date Accepted: 3-13-98	

CALENDER OF	EVENTS	
EVENT	BY	DATE
Defect Inspected	JF&TK	2/20/98



- SUSPECT LEAK. PT /NO LEAK CHANGE TO COATING REPAIR

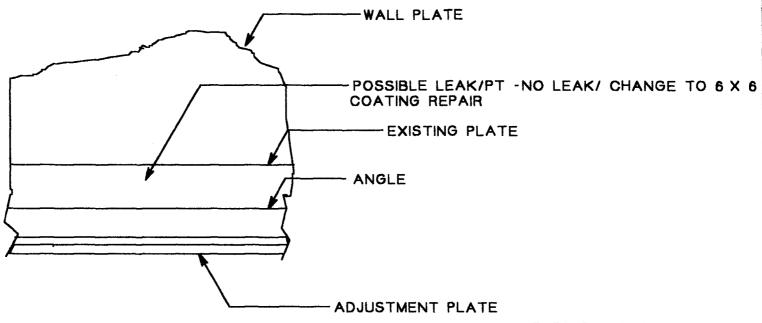
TYPE 8 REPAIR

				<u> </u>
LTR	DESCRIPTIO	N	BY	DATE
	REVIS			15
MI	ATLANTIC EN	VIRONME	NTA	L
EME	RGENCY REPAIRS I	FOR RED H	ILL T	ANKS
Tank	: #10			
Repe	Ir No. 1 250	File:10r250		
Uppe	r dome	Quadrant	В	
Cour	se: EXTENSION	Plate: 9		
Draw	n by: Tom Kitchen	Date:5/13/	98	

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 250 Type: 8 Location: 🖀 B
CLCAN TO BARG METAL & PERFORM P.T.
Type 8 93/22/98
·
Sketch of Repair Area
Weld Repair W/A
WPS No.: <u>SM1.1-1</u>
Welder ID:John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Final Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: & w /s - 15 au
1.
Rework Required: N/A
Repair Acceptable: Date Accepted: 3-13-58

CALENDER OF	EVENTS	
EVENT	BY	DATE
Defect inspected	JF&TK	2/20/98



TYPE 8 REPAIR

LTR	DESCRIPTIO	N		BY	DATE
	REVIS	IONS			
MIC	ATLANTIC EN	VIRON	ME	NTA	L
EMER	IGENCY REPAIRS	FOR RE	DH	LL T	ANKS
Tank	#10				
Repa	ir No. + 260	File:10	260		
Uppe	r dome	Quadr	anti	В	
Cours	se EXTENSION	Plater	9		
Draw	n by Tom Kitchen	Date	5/13	/98	······································

Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center Contract No. N62742-96-C-1356

Tank No.: 10 Repair No.: 260 Type: 5 Location: B
CLORN TO BARE METAL & PERFORM P.T.
Type 8 3/22/98
Sketch of Repair Area
Weld Repair D/A
WPS No.: <u>SM1.1-1</u>
Welder ID: John Walsh
NDT Performed: Visual Vacuum Box Dye Penetrant
Rework Required:
Repair Acceptable: Date Accepted:
Coating Repair
Coating Type: Epoxy
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:
NDT Performed: Visual: DFT: Average DFT: 8 \(\text{\text{\text{\text{\text{Performed:}}}} \)
Rework Required:
Repair Acceptable: Date Accepted: 3-13-88