



# FINAL 2011 BIENNIAL INTEGRITY TESTING REPORT OF BULK FIELD CONSTRUCTED UNDERGROUND STORAGE TANK 16

## NAVAL STATION PEARL HARBOR / RED HILL, HAWAII

*Prepared for:*  
**Defense Logistics Agency Energy**  
**Ft. Belvoir, Virginia**

*Prepared under:*  
**NAVFAC Atlantic**  
**Contract N62470-10-D-3000-0004**

*Submitted by:*  
**Michael Baker Jr., Inc.**  
**Virginia Beach, VA**

*Date:*  
**11 MARCH 2011**

**Baker**

*Project: 119864*  
*Task: 4.1.41*

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## LIST OF ABBREVIATIONS AND ACRONYMS

Baker	Michael Baker Jr., Inc.
BFCUST	Bulk field-constructed underground storage tank
BMP	Best Management Practice
DLA	Defense Logistics Agency
gph	Gallons per hour
MDLR	Minimum detectable leak rate
MTC	Mass Technology Corporation
NAVSTA	Naval Station
NAVFAC	Naval Facilities Engineering Command
(P <sub>D</sub> )	Probability of detection
(P <sub>FA</sub> )	Probability of false alarm
PSA	Product Surface Area
QA/QC	Quality assurance/quality control

**PROFESSIONAL ENGINEER CERTIFICATION:**

**Final 2011 Biennial Integrity Testing Report  
Of Bulk Field Constructed Underground Storage Tank 16  
Naval Station Pearl Harbor / Red Hill, Hawaii**

This report has been reviewed by a professional engineer and has been prepared in accordance with good engineering practices. Laboratory results, field notes, and supporting data have been reviewed and referenced correctly.

I hereby certify that I have examined this report and attest that it has been prepared in accordance with good engineering practices.

Engineer: Christopher D. Caputi, P.E.

Registration Number: 032382

State: Virginia

Date: 11 March 2011



## **EXECUTIVE SUMMARY**

The scope of this project is to perform biennial integrity testing of Bulk Field Constructed Underground Storage Tank (BFCUST) 16 at Naval Station (NAVSTA) Pearl Harbor / Red Hill, Hawaii. There are currently no regulations that outline test requirements for BFCUSTs at Red Hill. This test was performed as a Defense Logistics Agency (DLA) Energy best management practice (BMP).

BFCUST 16 was Mass Technology Corporation (MTC) integrity tested from 21 February to 28 February 2011 with no detectable leak above the test method's minimum detectable leak rate of 0.7 gallons per hour resulting in a passed test result.

BFCUST 16 should be retested on or before the biennial anniversary date of 28 February 2013.

## **1.0 INTRODUCTION**

### **1.1 Purpose of Project**

The Defense Logistics Agency (DLA) Energy contracted Michael Baker Jr., Inc. (Baker) through Naval Facilities Engineering Command (NAVFAC) Atlantic Contract N62470-10-D-3000-0004 to perform biennial integrity testing of Bulk Field Constructed Underground Storage Tank (BFCUST) 16 at Naval Station Pearl Harbor / Red Hill, Hawaii. There are currently no regulations that outline test requirements for BFCUSTs at Red Hill. This test was performed as a Defense Logistics Agency (DLA) Energy best management practice (BMP).

### **1.2 Site Background and History**

BFCUST 16 is 100 feet in diameter, 250 feet in height and has a capacity of 12,600,000 gallons of F-76. The BFCUSTs at Red Hill are constructed within Red Hill and are accessible through a tunnel system. The top tunnel runs approximately 60 feet below the top section of the tanks and the bottom tunnel runs equal to the bottom level of the tanks. The issue/ receipt and water drain pipelines are accessible immediately adjacent to each tank within the lower tunnel.

### **1.3 Historical Leak Detection Results**

Historical records show that the last test performed on BFCUST 16 occurred in May 2009 with passing results.

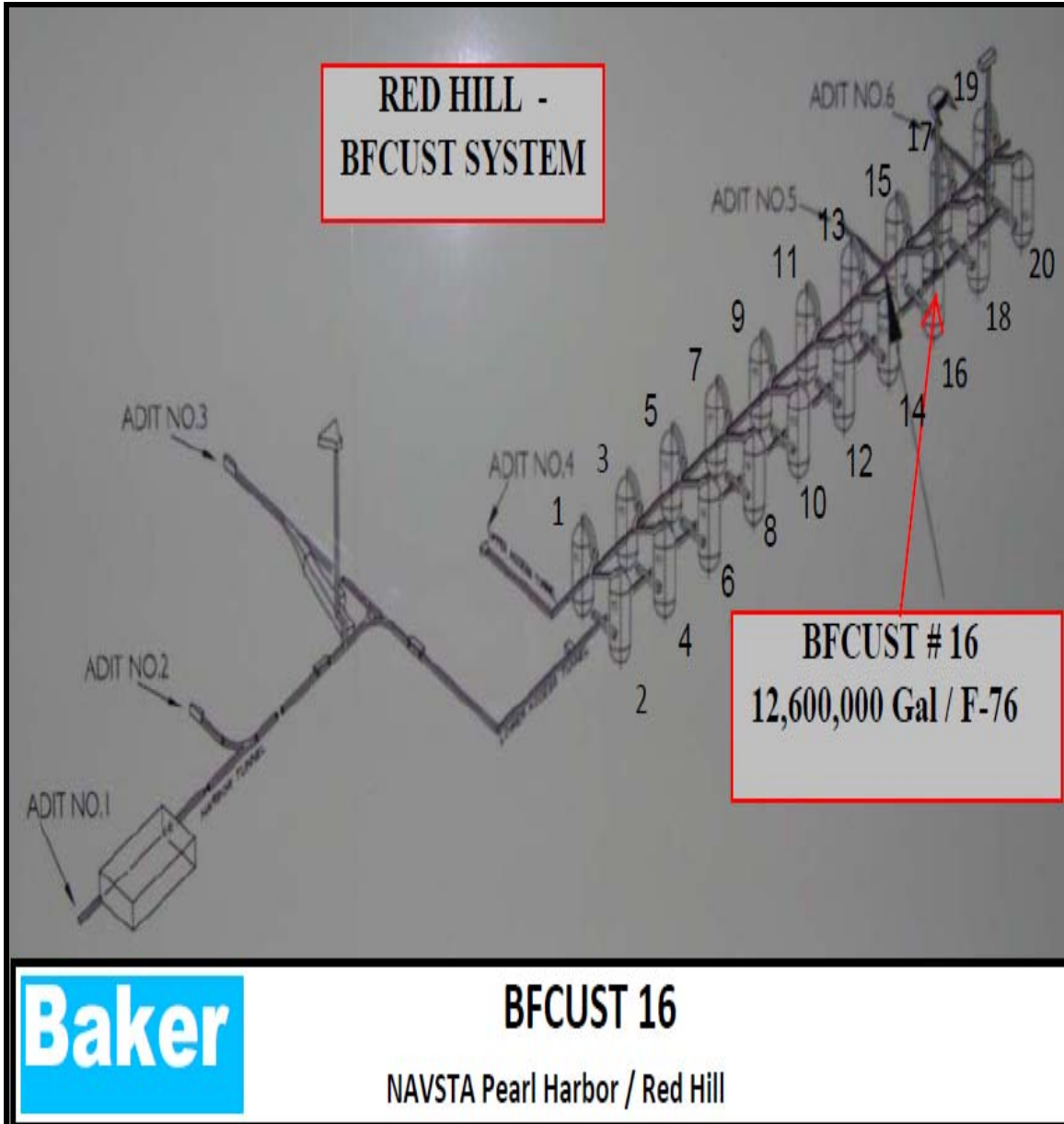
### **1.4 Project Scope**

A Mass Technology Corporation (MTC) integrity test on BFCUST 16 was performed from 21 February to 28 February 2011. Table 1-1 provides a description of the system tested. Figure 1-1 provides a detail of the Red Hill system layout and location of BFCUST 16. Figures 1-2 and 1-3 provide photographs of typical top and bottom of tank access.

**Table 1-1 Items Tested**

Designation	Product	Volume (Gallons)	Height (Feet)	Diameter (Feet)	Comments
BFCUST 16	F-76	12,600,000	250	100	Product Level @ Test – 211.9 Feet

**Figure 1-1: RED HILL – System Layout**



(Source: Baker, 2009)



**Figure 1-2: Typical Tank Bottom Access**



(Source: Baker, 2009)

**Figure 1-3: Typical Tank Top Access**



(Source: Baker, 2009)

## 1.5 Project Team

Baker subcontracted MTC to perform the integrity testing. Oversight, coordination with facility fuels representatives, quality assurance/quality controls, and final report preparation and submission was provided by Baker personnel.

## 1.6 Qualifications of Testing Procedures Used

The testing procedures used were those defined as the MTC - Precision Mass Measurement Systems SIM-1000 / CBU-1000 (72 hour test) leak detection method. Determination of leakage is based on the criteria established in the Ken Wilcox Associates third party evaluation. The MTC Precision Mass Measurement System (72 hour test) is certified with a capability to detect leaks on a tank with a product surface area of 7,850 square feet at a rate of 0.35 gallons per hour (gph), a probability of detection of 95 percent, and probability of a false alarm of 5 percent. Due to the extreme height of the tank a total of 168 hours of testing was performed. This time frame included 48 hour stabilization and two 72 hour test periods. The two 72 hour tests were averaged to achieve a conservative minimal detectable leak rate (MDLR) of 0.7 gph.

The description of the National Work Group on Leak Detection Evaluations (NWGLDE, 2011) for MTC's Precision Mass Measurement System 72 hour test is provided below:

### **72 hour test 50,000 gallons or greater**

Leak rate is proportional to product surface area (PSA).

For tanks with PSA of 14,200 ft<sup>2</sup>, leak rate is 0.638 gph with PD = 95% and PFA = 5%.

For other tank sizes, leak rate equals  $[(\text{PSA in ft}^2 \div 14,200 \text{ ft}^2) \times 0.638 \text{ gph}]$ .

Example:

For a tank with PSA = 20,000 ft<sup>2</sup>; leak rate =  $[(20,000 \text{ ft}^2 \div 14,200 \text{ ft}^2) \times 0.638 \text{ gph}] = 0.898$  gph.

## 2.0 INTEGRITY TESTING AND RESULTS

MTC's test report is provided in Appendix A. BFCUST 16 was integrity tested with no detectable leak above the test method's MDLR of 0.7 gph. Test results are listed in Table 2-1.

**Table 2-1 Test Results**

<b>Designation</b>	<b>Product</b>	<b>Volume (Gallons)</b>	<b>Height (Feet)</b>	<b>Certified MDLR (gph)</b>	<b>Test Date</b>	<b>Result</b>
BFCUST 16	F-76	12,600,000	250	0.7	2/21-28/2011	Pass

## 3.0 CONCLUSIONS AND RECOMMENDATIONS

### 3.1 Conclusions

BFCUST 16 **passed** the 2011 biennial integrity testing.

### 3.2 Recommendations

As a DLA BMP, BFCUST 16 should be retested on or before the biennial anniversary date of 28 February 2013.

#### **4.0 REFERENCES**

NWGLDE, 2011                      Eighteenth Addition, 2011, List of Leak Detection Evaluations  
for Storage Tank Systems. January 2011.

**Baker**

*Michael Baker Jr., Inc.*  
**TEST REPORT**  
*NAVSTA PEARL HARBOR / RED HILL, HAWAII*

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*APPENDIX A –*

*MASS TECHNOLOGY CORP TEST REPORT*



Precision Leak Measurement Report  
P.O. Box 1578  
Kilgore, Texas 75662

FISC Red Hill  
Pearl Harbor, HI

Project Manager – Mr. Mark Caldon

Site Supervisor – Alfred Thyrring

Scope of Work: Furnish all required management, labor, services, materials and equipment to perform the required annual tightness testing of Tank # 16 an underground fuel storage tank located at FISC Red Hill, Pearl Harbor, HI.

Report compiled by: *Larry D. Speaks*  
Larry D. Speaks

Date: 03-07-2011

### Summary

Testing of Tank # 16 a 12,600,000 gal underground storage tank located at FISC Red Hill, Pearl Harbor, Hawaii commenced February 21, 2011 and was completed February 28, 2011. The tank was filled with F-76 and a precision leak test was conducted. The result of that testing is that the tank system is determined to be tight to isolation. All tank valves were adequately secured such that no unusual readings were noted. Testing was performed using the Mass Technology Corporation protocols set out in the third party evaluations. All tank valves were adequately secured such that any fluid loss was isolated to leakage. Therefore, the containment integrity of the tank was not compromised and the test is considered conclusive.

Tank # 16: After 168 hours of testing the tank is certified to be tight.

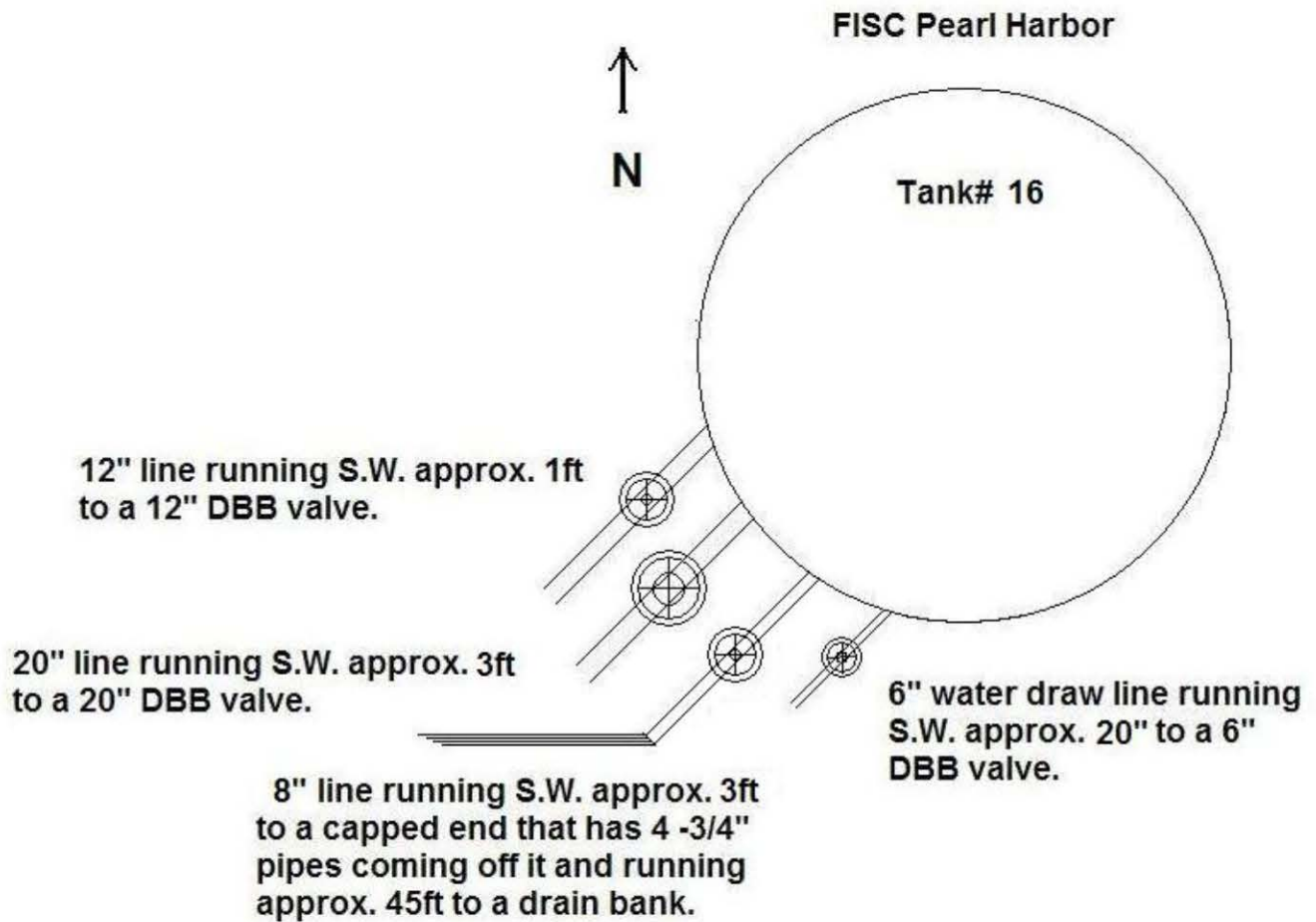
**Tank Data Tank # 16**

Diameter: 100 ft.  
Tank Type: Vertical UST  
Properties: 0.82 Specific Gravity

Height: 250 ft.  
Contents: F-76  
Product Level: 211.9 ft.

Start Date: 02-21-2011  
Unit Operator: Alfred Thyrring

Completion Date: 02-28-2011  
Test Results: Certified Tight



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All dimensions, line locations, sizes and valve descriptions have been furnished by the facility operator.

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## Results

The fluid mass data was recorded over a 168-hour period. A linear regression of the recorded fluid mass data resulted in a leak rate detected below the minimum detection level of 0.7 gallons per hour. All tank valves were adequately secured such that any fluid loss was isolated to leakage. Therefore, the containment integrity of the tank was not compromised and the test is considered conclusive.

Tank # 16 is certified to be tight.

