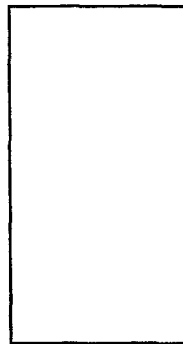


Inspected 3/29/98 by JF & TK



24 X 36 COATING REPAIR

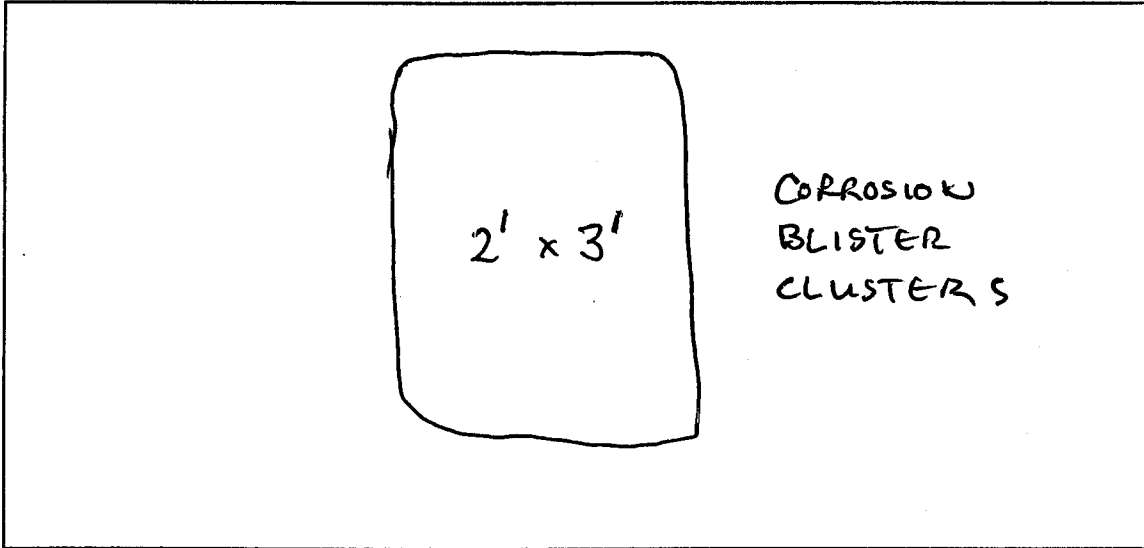
TYPE 8 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #7 RECOMMENDED REPAIR DRAWING	
Repair No. 062	File 7R062
Lower Dome	Quadrant A
Course 3	Plate 1
Drawn by Tom Kitchen	Date 5/4/98

Dames & Moore
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 062 Type: 8 Location: A1-3



Sketch of Repair Area

Weld Repair N/A

WPS No.: _____

Welder ID: _____

NDT Performed: Visual _____ Vacuum Box _____ Dye Penetrant _____

Rework Required: _____

Repair Acceptable: _____ Date Accepted: _____

Coating Repair

Coating Type: EPOXY

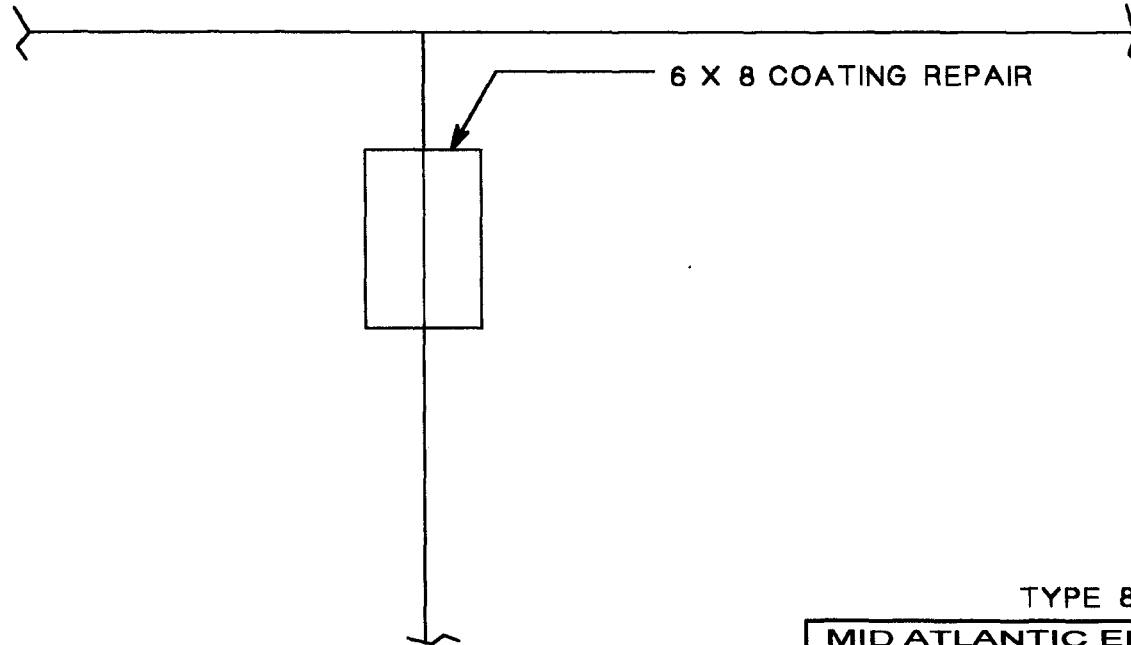
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:

NDT Performed: Visual: DFT: Average DFT: 8-15 mils

Rework Required: N/A

Repair Acceptable: John Zschell Date Accepted: 4-17-98

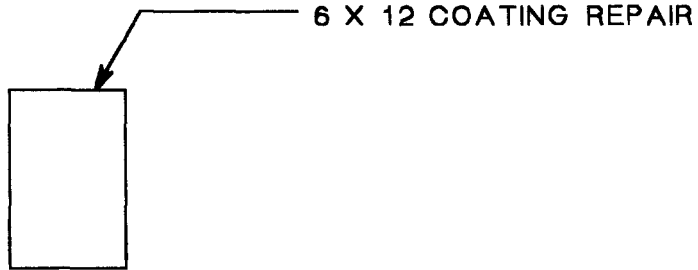
Inspected 3/29/98 by JF & TK



TYPE 8 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #7 RECOMMENDED REPAIR DRAWING	
Repair No.: 063	File: 7R063
Lower Dome	Quadrant: A
Course: 2	Plate: 7
Drawn by: Tom Kitchen	Date: 5/4/98

Inspected 3/29/98 by JF & TK



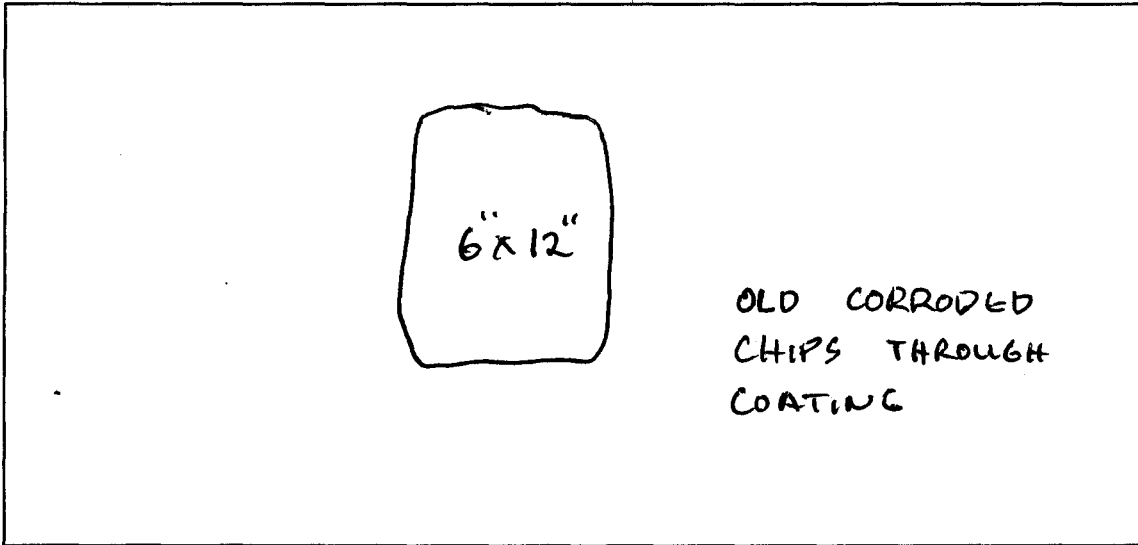
TYPE 8 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #7 RECOMMENDED REPAIR DRAWING	
Repair No.: 064	File: 7R064
Lower Dome	Quadrant: A
Course: 2	Plate: 1
Drawn by: Tom Kitchen	Date: 5/4/98

Dames & Moore
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 064 Type: 8 Location: A1-2



Sketch of Repair Area

Weld Repair N/A

WPS No.: _____

Welder ID: _____

NDT Performed: Visual _____ Vacuum Box _____ Dye Penetrant _____

Rework Required: _____

Repair Acceptable: _____ Date Accepted: _____

Coating Repair

Coating Type: EPOXY

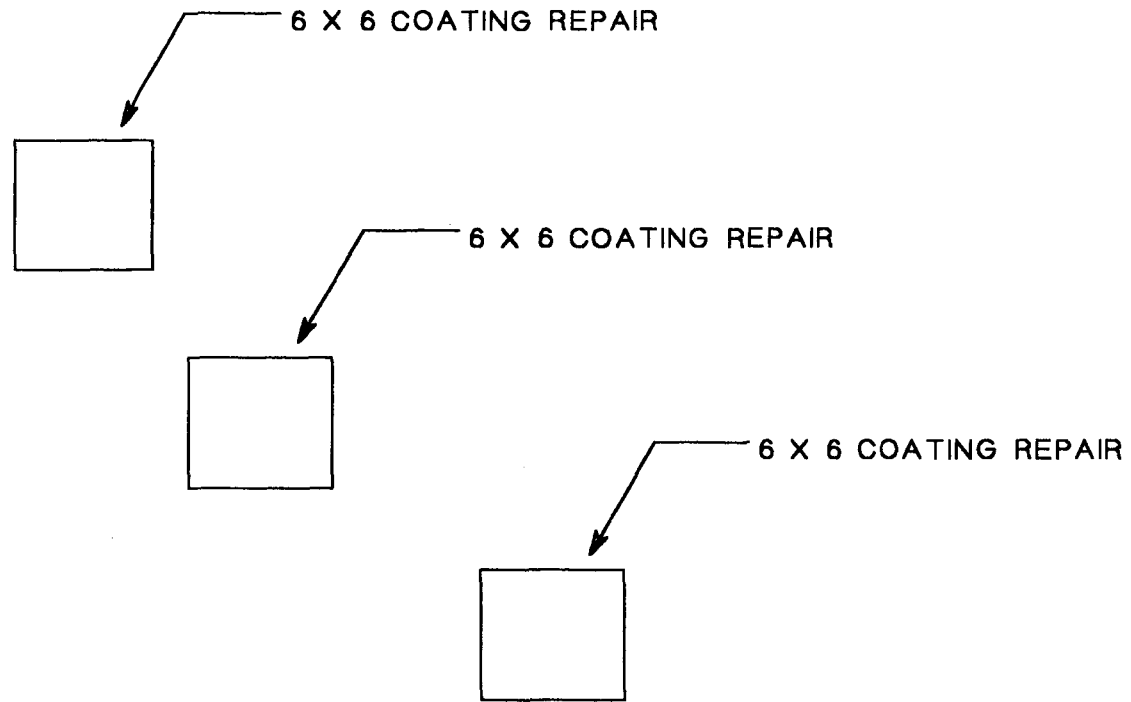
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:

NDT Performed: Visual: DFT: Average DFT: 15-22 mils

Rework Required: N/A

Repair Acceptable: John Zahrad Date Accepted: 4-17-98

Inspected 3/29/98 by JF & TK



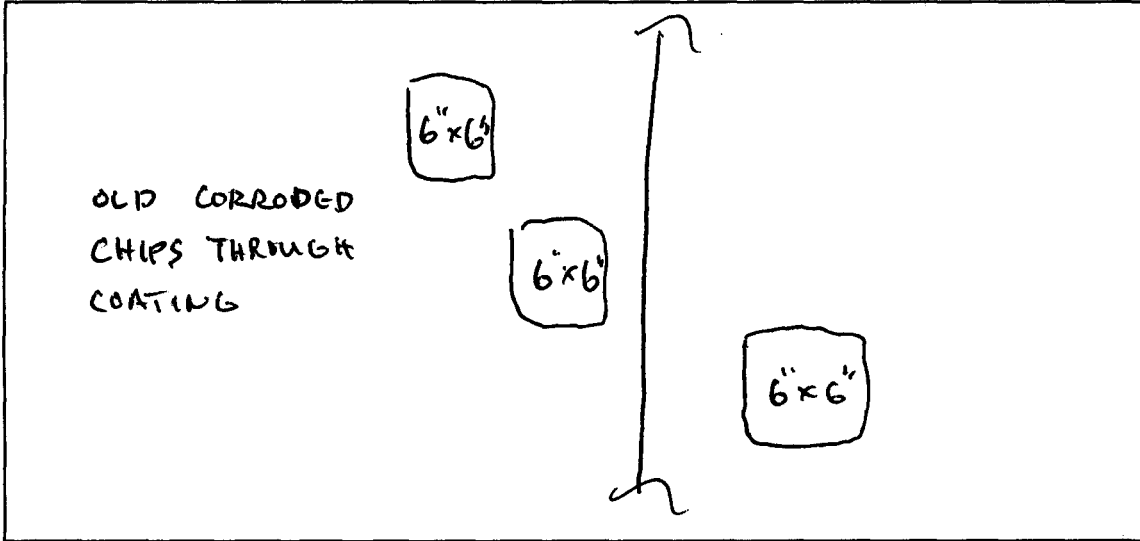
TYPE 8 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #7 RECOMMENDED REPAIR DRAWING	
Repair No.: 065	File: 7R065
Lower Dome	Quadrant: A
Course: 1	Plate: 1
Drawn by: Tom Kitchen	Date: 5/4/98

Dames & Moore
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 065 Type: 8 Location: A1-1



Sketch of Repair Area

Weld Repair N/A

WPS No.: _____

Welder ID: _____

NDT Performed: Visual _____ Vacuum Box _____ Dye Penetrant _____

Rework Required: _____

Repair Acceptable: _____ Date Accepted: _____

Coating Repair

Coating Type: EPOXY

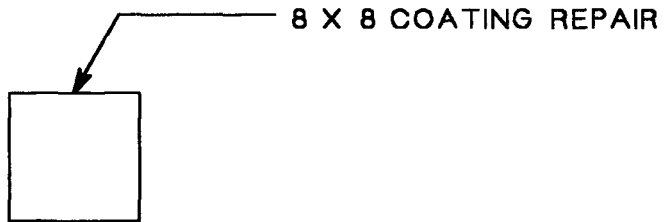
Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:

NDT Performed: Visual: DFT: Average DFT: 15.22 mils

Rework Required: N/A

Repair Acceptable: John Zebell Date Accepted: 4-17-98

Inspected 3/29/98 by JF & TK



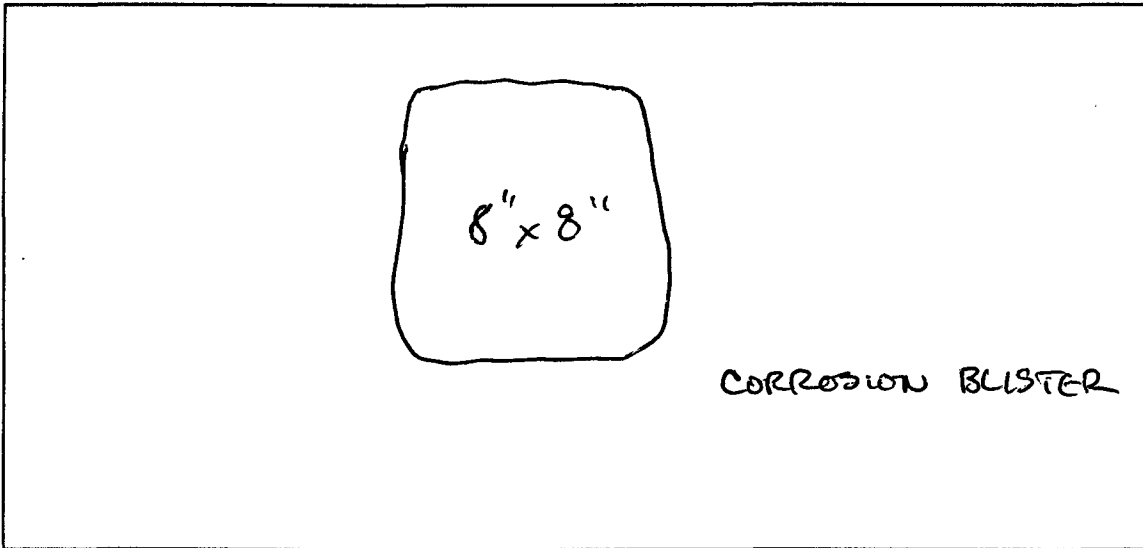
TYPE 8 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #7 RECOMMENDED REPAIR DRAWING	
Repair No.: 066	File: 7R066
Lower Dome	Quadrant: B
Course: 1	Plate: 9
Drawn by: Tom Kitchen	Date: 5/4/98

Dames & Moore
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 066 Type: 8 Location: B9-1



Sketch of Repair Area

Weld Repair N/A

WPS No.: _____

Welder ID: _____

NDT Performed: Visual _____ Vacuum Box _____ Dye Penetrant _____

Rework Required: _____

Repair Acceptable: _____ Date Accepted: _____

Coating Repair

Coating Type: EPOXY

Surface Preparation: Primer Coat: Intermediate Coat: Final Coat:

NDT Performed: Visual: DFT: Average DFT: 15-22 mils

Rework Required: N/A

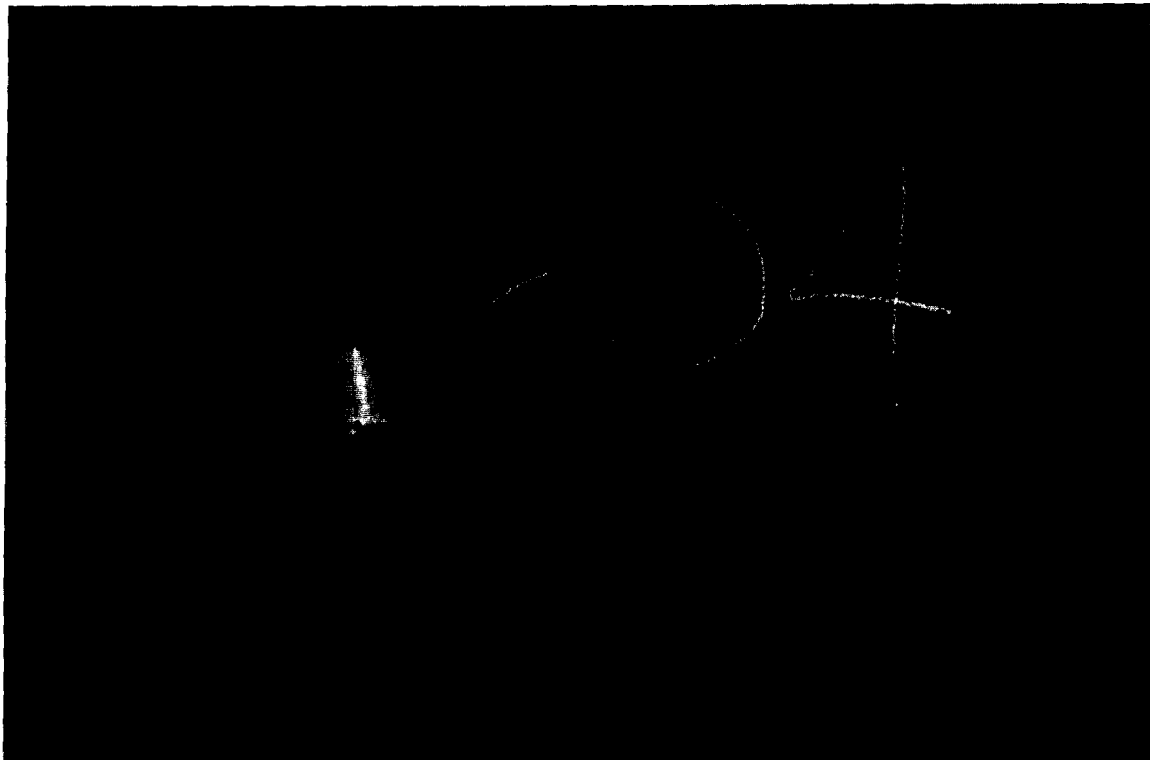
Repair Acceptable: John Zuchell Date Accepted: 4-17-98

Section 10

AS-BUILT DRAWINGS



Weld repair # 045



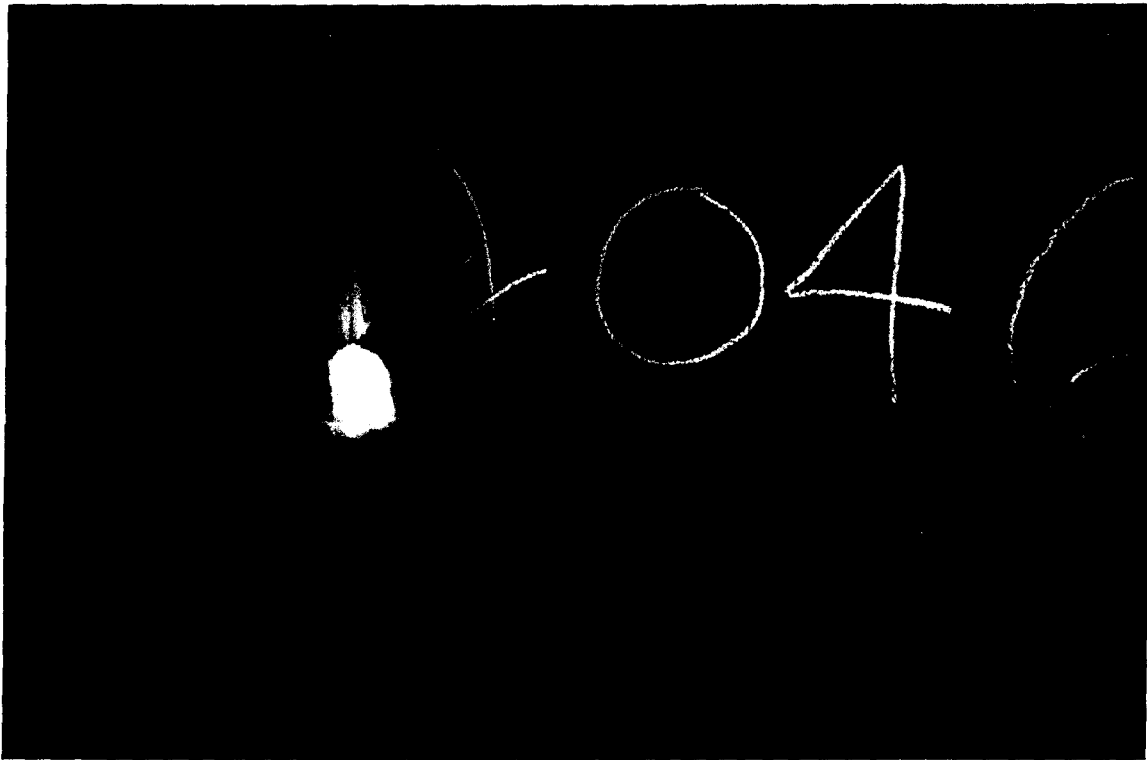
Weld repair #046

Section 11

Pictures



Weld repair # 045



Weld repair #046