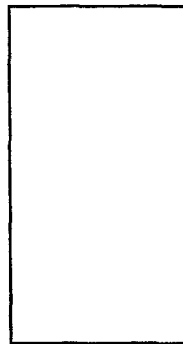
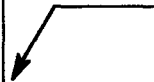


Inspected 3/29/98 by JF & TK



24 X 36 COATING REPAIR



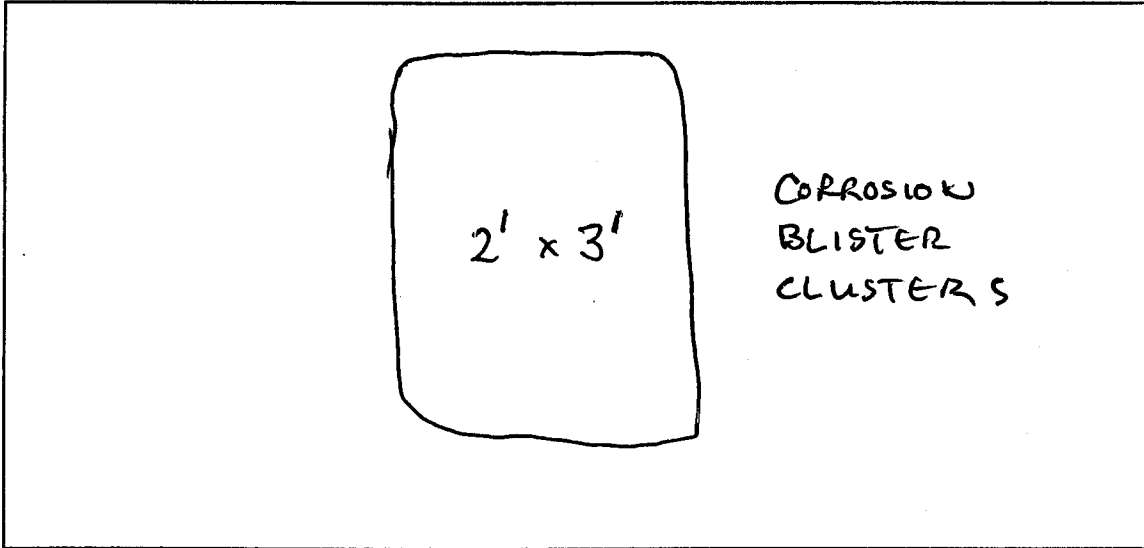
**TYPE 8 REPAIR**

<b>MID ATLANTIC ENVIRONMENTAL</b>	
<b>EMERGENCY REPAIRS FOR RED HILL TANKS</b>	
<b>Tank #7 RECOMMENDED REPAIR DRAWING</b>	
Repair No. 062	File 7R062
Lower Dome	Quadrant A
Course 3	Plate 1
Drawn by Tom Kitchen	Date 5/4/98

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 062 Type: 8 Location: A1-3



Sketch of Repair Area

Weld Repair N/A

WPS No.: \_\_\_\_\_

Welder ID: \_\_\_\_\_

NDT Performed: Visual \_\_\_\_\_ Vacuum Box \_\_\_\_\_ Dye Penetrant \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

Coating Repair

Coating Type: EPOXY

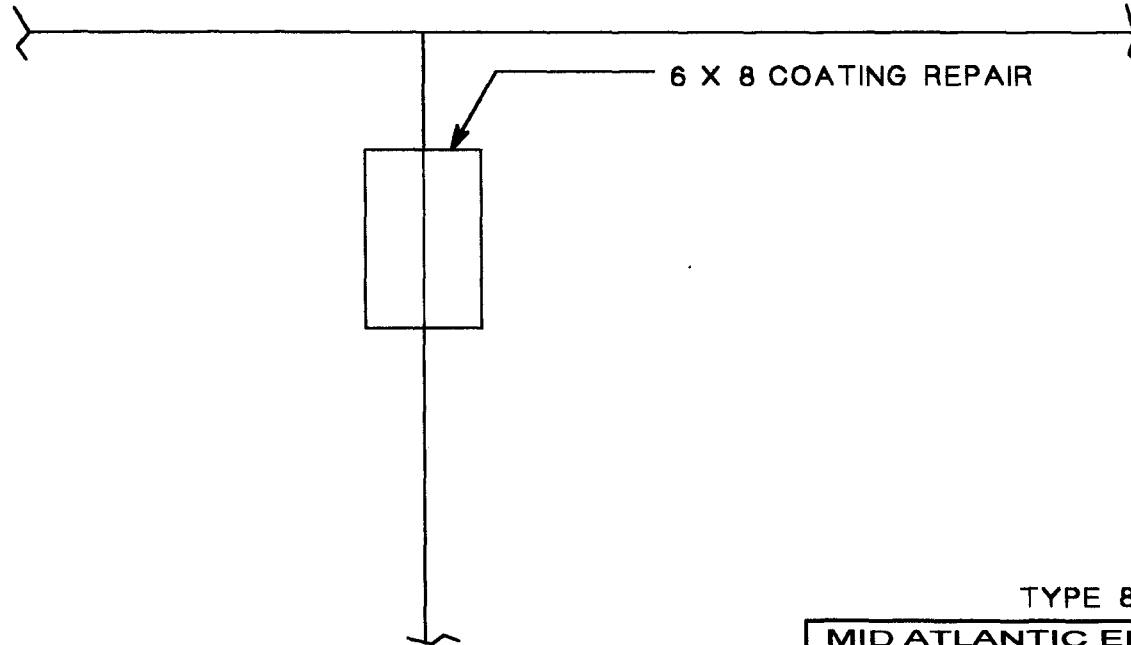
Surface Preparation:  Primer Coat:  Intermediate Coat:  Final Coat:

NDT Performed: Visual:  DFT:  Average DFT: 8-15 mils

Rework Required: N/A

Repair Acceptable: John Zehell Date Accepted: 4-17-98

Inspected 3/29/98 by JF & TK

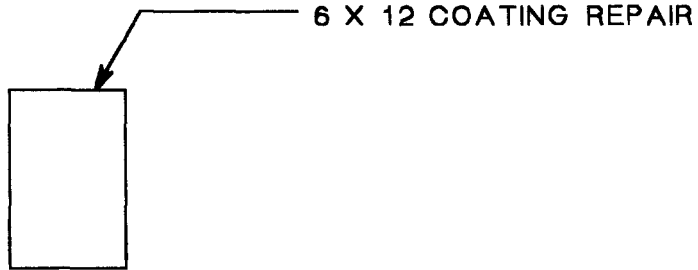


**TYPE 8 REPAIR**

<b>MID ATLANTIC ENVIRONMENTAL</b>	
<b>EMERGENCY REPAIRS FOR RED HILL TANKS</b>	
<b>Tank #7 RECOMMENDED REPAIR DRAWING</b>	
Repair No.: 063	File: 7R063
Lower Dome	Quadrant: A
Course: 2	Plate: 7
Drawn by: Tom Kitchen	Date: 5/4/98



Inspected 3/29/98 by JF & TK



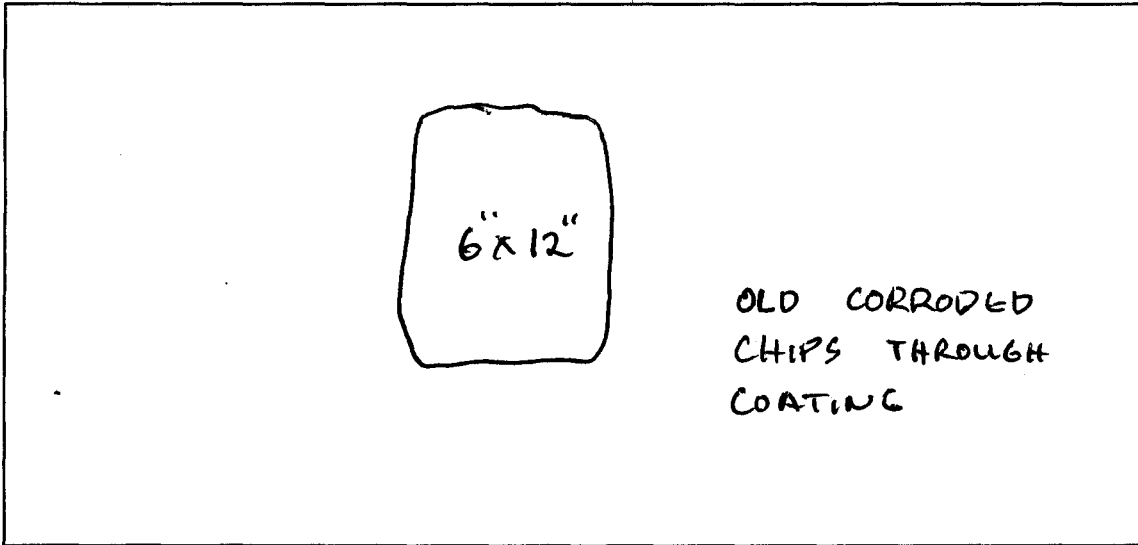
**TYPE 8 REPAIR**

<b>MID ATLANTIC ENVIRONMENTAL</b>	
<b>EMERGENCY REPAIRS FOR RED HILL TANKS</b>	
<b>Tank #7 RECOMMENDED REPAIR DRAWING</b>	
Repair No.: 064	File: 7R064
Lower Dome	Quadrant: A
Course: 2	Plate: 1
Drawn by: Tom Kitchen	Date: 5/4/98

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7 Repair No.: 064 Type: 8 Location: A1-2



Sketch of Repair Area

Weld Repair N/A

WPS No.: \_\_\_\_\_

Welder ID: \_\_\_\_\_

NDT Performed:                      Visual \_\_\_\_\_ Vacuum Box \_\_\_\_\_ Dye Penetrant \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_ Date Accepted: \_\_\_\_\_

Coating Repair

Coating Type: EPOXY

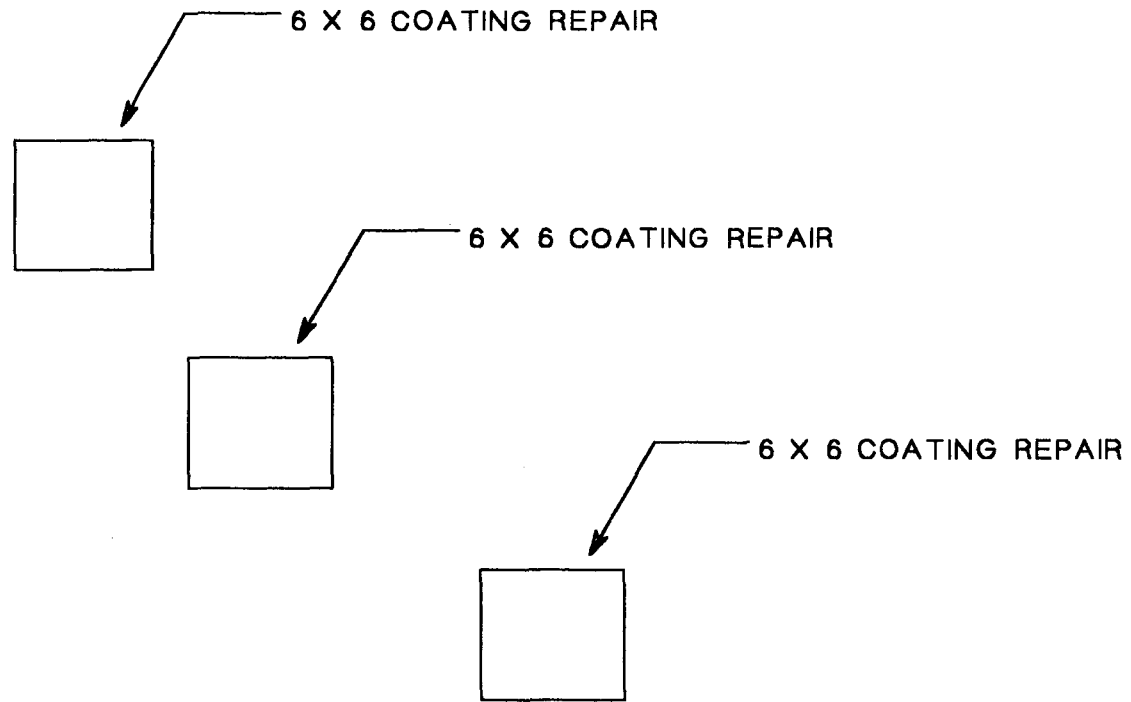
Surface Preparation:  Primer Coat:  Intermediate Coat:  Final Coat:

NDT Performed:                      Visual:  DFT:  Average DFT: 15-22 mils

Rework Required: N/A

Repair Acceptable: John Zahrad Date Accepted: 4-17-98

Inspected 3/29/98 by JF & TK



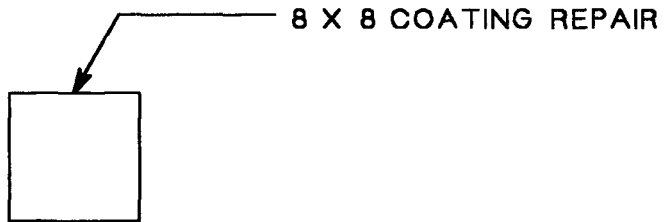
TYPE 8 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #7 RECOMMENDED REPAIR DRAWING	
Repair No.: 065	File: 7R065
Lower Dome	Quadrant: A
Course: 1	Plate: 1
Drawn by: Tom Kitchen	Date: 5/4/98





Inspected 3/29/98 by JF & TK



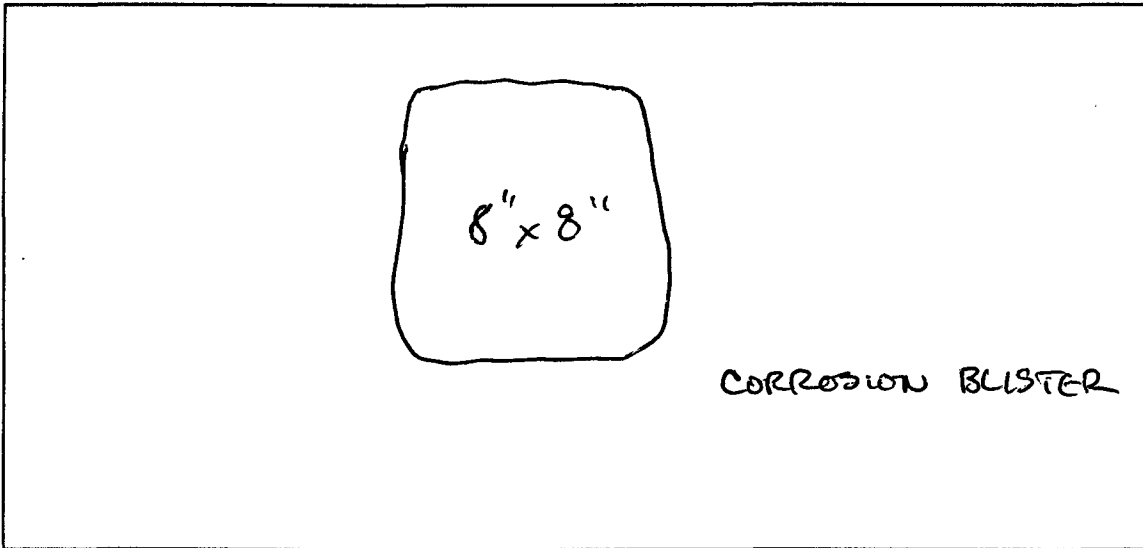
TYPE 8 REPAIR

MID ATLANTIC ENVIRONMENTAL	
EMERGENCY REPAIRS FOR RED HILL TANKS	
Tank #7 RECOMMENDED REPAIR DRAWING	
Repair No.: 066	File: 7R066
Lower Dome	Quadrant: B
Course: 1	Plate: 9
Drawn by: Tom Kitchen	Date: 5/4/98

**Dames & Moore**  
Emergency Repairs For Red Hill Tanks at the Fleet Industrial & Supply Center  
Contract No. N62742-96-C-1356

Repair Record

Tank No.: 7    Repair No.: 066    Type: 8    Location: B9-1



Sketch of Repair Area

Weld Repair    N/A

WPS No.: \_\_\_\_\_

Welder ID: \_\_\_\_\_

NDT Performed:                      Visual \_\_\_\_\_    Vacuum Box \_\_\_\_\_    Dye Penetrant \_\_\_\_\_

Rework Required: \_\_\_\_\_

Repair Acceptable: \_\_\_\_\_                      Date Accepted: \_\_\_\_\_

Coating Repair

Coating Type: EPOXY

Surface Preparation:     Primer Coat:     Intermediate Coat:     Final Coat:

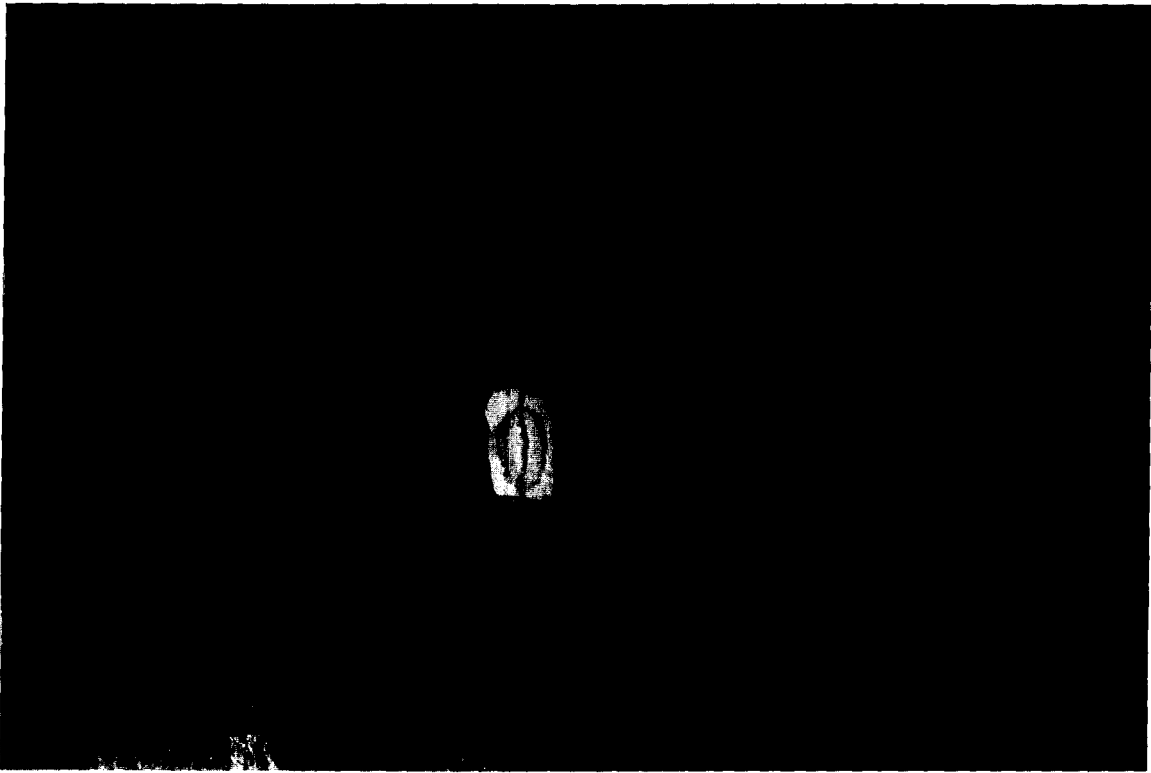
NDT Performed:                      Visual:                       DFT:                       Average DFT: 15-22 mils

Rework Required: N/A

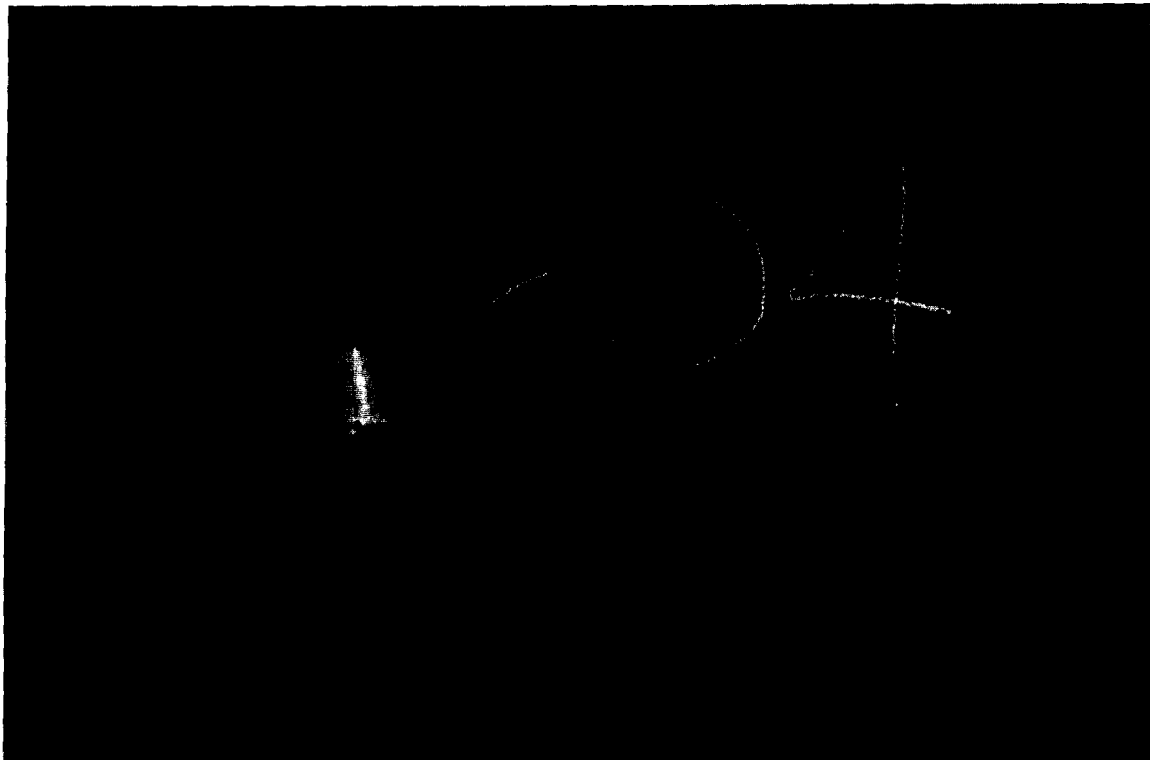
Repair Acceptable: John Zuchell                      Date Accepted: 4-17-98

**Section 10**

**AS-BUILT DRAWINGS**



**Weld repair # 045**



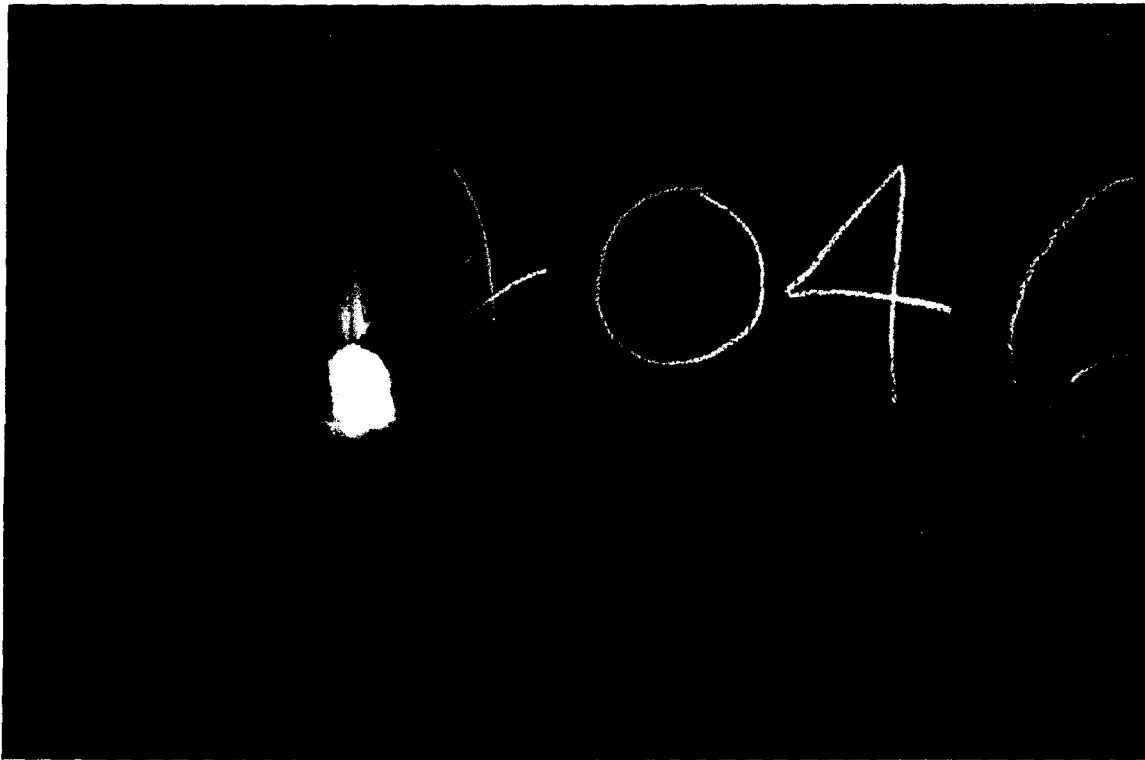
**Weld repair #046**

**Section 11**

**Pictures**



**Weld repair # 045**



**Weld repair #046**